

2001 KTM 400-520 SX / EXC / MXC

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ENGINE CASE	(FG.	1)
ENGINE CASE	(PG.	2)
CRANKSHAFT		

ENCINE CACE (DC 1)

BALANCER SHAFT

CYLINDER

CYLINDER HEAD

VALVE DRIVE TIMING VALVE

LUBRICATING SYSTEM

CARBURETOR

IGNITION SYSTEM KOKUSAN 4K3A

IGNITION SYSTEM KOKUSAN 4K3B

ELECTRIC STARTER

TRANSMISSION I 4 GEAR SX TRANSMISSION I 6 GEAR EXC

TRANSMISSION II 4/6 GEAR

TRANSMISSION I 6 GEAR SX/MXC

SHIFTER COOLING SYSTEM FRONT FORK WP USD 43

FORK LEGS USD 43 (PG. 1)

FORK LEGS USD 43 (PG. 2)

HANDLEBARS / CONTROLS MASTER CYLINDER FRONT

FRAME

KICK STAND

SWINGARM

MASTER CYLINDER REAR

SHOCK ABSORBER

EXHAUST

EXHAUST SILENCER

AIR BOX

FUEL TANK SX

FUEL TANK EXC

FENDERS DECALS

FRONT WHEEL SX / EXC FRONT WHEEL MXC / EXC **BRAKE CALIPER REAR**

REAR WHEEL

BRAKE CALIPER REAR

HEAD LIGHT / REAR LIGHT

SPEEDOMETER ODOMETER

SPEEDOMETER SIGMA SPORT

SPEEDOMETER FACOMSA

WIRING HARNESS MXC / EXC USA

WIRING HARNESS EXC (PG. 1)

WIRING HARNESS EXC (PG. 2)

TECHNICAL ENGINE DATA (PG. 1)

TEHCNICAL ENGINE DATA (PG. 2)

TECHNICAL CHASSIS DATA

MAINTENANCE KITS

MAINTENANCE SCHEDULE (PG. 1)

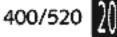
MAINTENANCE SCHEDULE (PG. 2)

SPECIAL TOOLS

ACCESSORIES



ENGINE CASE





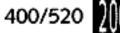
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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION C	ĮΤΥ
01	590.30.000.044	MOTORGEH, KPL.M.GETR.LAG. 2000	ENGINE CASE CPL.W.TR.BEAR.2000	1
2	510.30.026.100	PASSHÜLSE 17 X14 X12	DOWEL 17 X14 X12	1
3	490.30.090,000	PASSHÜLSE 9,8 X 7 X 10	DOWEL 9,8 X 7 X 10	4
4	590.30,090.000	BÜGEL FÜR ENTLÜFTUNGSSCHLAUCH	HANGER FOR VENT HOSE	1
5	0014 060153	SK.BUNDSCHRAUBE M 6X15 SW=8	HH COLLAR SCREW M 6X15 WS=8	1
6	580.30.021.000	ÖLABLASSCHRB.M.MAGNET M12X1,5	OILDRAIN PLUG W.MAGNET M12X1,5	1
7	580.38.022.000	CU-DICHTRING DIN7603-12X18X1.5	CU-SEAL RING DIN7603-12X18X1,5	1
9	0908 120153	VERSCHILSCHR. DINO908-M12X1,5	PLUG DINO908-M12X1,5	1
10	501.30.027.000	PASSHÜLSE 19 X15,1X12	DOWEL 19 X15,1X12	1
11	580.38.023.300	DRUCKFEDER L=25MM D=1MM	PRESSURE SPRING L=25MM D=1MM	1
12	580.38.028.000	VENTILKOLBEN D=10MM	VALVE PISTON D=10MM	1
17	590.31.050.000	SCHLAUCH MOTORENTEGETUNG 0,71M	TUBE ENGINE BREATHER 0,71M	1
18	590.30.022.100	ENTLÜFT.STUTZEN M12X1,5 SW=13	BLEEDER FLANGE M12X1,5 WS=13	1
19	580.30.080.000	FIXIERSCHRAUBE MB	LOCATING SCREW M8	1
20	580.30.081.000	CU-DICHTRING 8 X 14 X 3	CU-SEAL RING 8 X 14 X 3	1
22	590.30.019.000	ÖLSCHAUĞLAS G 1777 Y	OIL LEVEL VIEWER G 1777 Y	1
23	590.30.020.044	OLMESSSTAB KPL. L=102MM 2000	OIL DIPSTICK CPL. L=102MM 2000	1
24	0770 191015	O-RING 19,00X3,00 N8R	Q-RING 19,00X3,00 NBR	1
26	0402 040980	NADELROLLE DINS402 NRB 4X 9,8	NEEDLE ROLDIN5402 NRB 4X 9,8	2
30	0985 050083	LINSENSCHRAUBE DIN7985-M 5X 8	FLAT HEAD SCREW DIN7985-M 5X 8	1
32	590.13.068.000	HALTEBLECH BREMSFLÜS.RESERVOIR	BRACKET BRAKE FLUID RESERVOIR	1
33	590.30.001.090	HALTEBL. FÜR BREMSHEBELFEDER	RET.BRACKET F.BRAKE LEYER HUB	1
34*	0770 120020	O-RING 12,00X2,00 NBR 70	O-RING 2X12	1
35	590.38.014.000	VERSCHLUSSSCHRAUBE M16X1,5	PLUG M16X1,5	1
36	590.38.015.000	OLSIEB 11,8X44,5MM	OIL SCREEN 11,8X44,5MM	1
37	0770 090015	O-RING 9X1,5 MBR	O-RING 9X1,5 NBR	2
38	0603 121830	CU-DICHTRING DIN7603 12X18X3	SEAL RING DIN7603 12X18X3	1
39	580.38.022.000	CU-DICHTRING DIN7603-12X18X1,5	CU-SEAL RING DIN7603-12X18X1,5	1
41	590.30.025.000	KUPPLUNGSDECKELDICHTUNG 0,5MM	CLUTCH COVER GASKET 0,5MM	1
42	590.30.039.000	MOTORGEHÄUSED/CHTUNG 0,3MM	ENGINE CASE GASKET 0,3MM	1
43	590.30.001.000	KUPPLUNGSDECKEL RACING 2000	CLUTCH COVER RACING 2000	1
44	590.30,047,000	KETTENDÄMPFUNGSBLECH RAC. 2000	CHAIN DAMPERSHEET RACING 2000	1
46	590.30.060.000	KETTENRITZEŁABDECK.RACING 2000	SPROCKET COVER RACING 2000	- 1
47	546.13.038.150	8OCHSE 6,5X8X11	BUSHING 6,5X8X11	1
48	0015 060403	SK.BUNDSCHRAUBE M 6X40 SW=8	HH COLLAR SCREW M 6X40 WS=8	1
49	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW«8	HH COLLAR SCREW M 6X20 WS=8	ŧ
			_ Abels .	





ENGINE CASE



DESCRIPTION

HH COLLAR SCREW M 6X45 WS=8 HH COLLAR SCREW M 6X60 WS=8 HH COLLAR SCREW M 6X30 WS=8

HH COLLAR SCREW M 6X35 WS=8

HH COLLAR SCREW M 6X75 WS=8 BUSH FOR SPOILER 6X11X16X7,5 GASKET SET CPL. RACING 2000

00/520	2001
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QTY

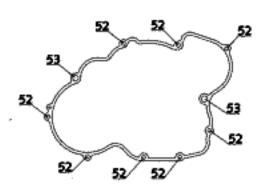
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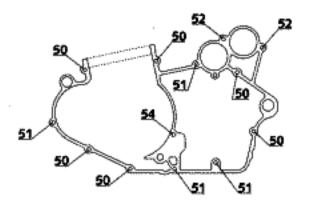
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FIG	TEILNR/PARTNR	BEZEICHNUNG
50	0015 060453	SK.BUNDSCHRAUBE M 6X45 SW=
51	0015 060603	SK.BUNDSCHRAUBE M 6X60 SWa
52	0015 060303	SK.BUNDSCHRAUBE M 6X30 SW=
53	0015 060353	SK.BUNDSCHRAUBE M 6X35 SW=
54	0015 060753	SK.BUNDSCHRAUBE M 6X75 SW=
55	503.08.053.000	BÜCHSE FÜR SPOILER 6X11X16X7,5
60	590.30.099.000	DICHTUNGSSATZ KPL. RACING 200







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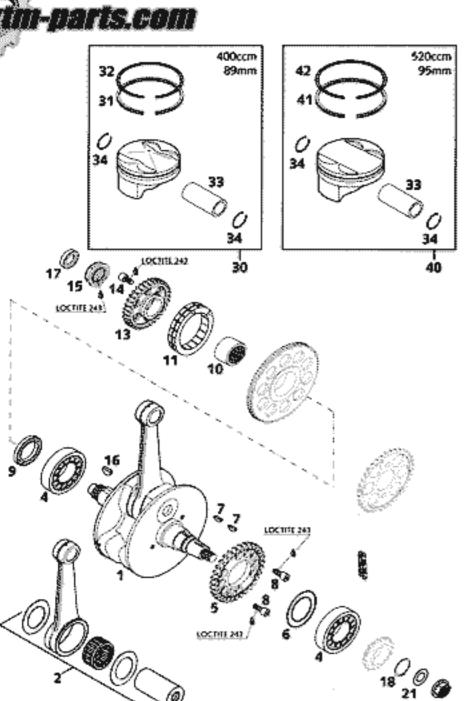


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION
1.	595.30.018.200	KURBELWELLE KPL. 400 RAC. 2001 HUB 64MM, OHNE ANLAUFSCHEIBEN	CRANKSHAFT CPL. 400 RAC. 2001 STROKE 64MM, WITHOUT WASHER
1*	590.30.018.200	KURBELWELLE KPL. 520 RAC. 2001 HUB 72MM, OHNE ANLAUFSCHEIBEN	CRANKSHAFT CPL. 520 RAC. 2001 STROKE 72MM, WITHOUT WASHER
2	595.30.015.044	PLEUEL.REPSATZ 400 RAC. 2000 MIT ANLAUFSCHEIBEN	CON.ROD REP.SET 400 RAC. 2000 WITH WASHER
2	590.30.015.044	PLEUEL.REP.SATZ 520 RAC. 2000 MIT ANLAUFSCHEIBEN	CON.ROD REP. SET 520 RAC. 2000 WITH WASHER
4	503.30,082,000	ZYLINDERR LAGER NI206 ET2XC\$46	CYL.ROLLER BEAR.NIZO6 ET2XCS45
5	590.30.055.000	ANTRIEBSRAD 32-Z FÜR AGW	DRIVE GEAR 32-T F.BALANC SHAFT
6	560.30.081.000	PASSSCHEIBE 30,5X45X0,10	THRUST WASHER 30X42X0,1
6	560.30.081.100	PASSSCHE/BE 30,5X45X0,15	THRUST WASHER 30X42X0,15
6	560.30.081.200	PASSSCHEIBE 30,5X45X0,30	THRUST WASHER 30X42X0,3
7	0888 030050	5CHEIBENFEDER DIN6888-3X5X13	WOODRUFF KEY DIN6888-3X5X13
8	0984 060162	ZYL.SCHRAUBE DIN7984-M 6X16	AH SCREW DIN7984-M 6X16
9	0760 304771	WELLENDICHTRING 30X47X7 VITON	SHAFT SEAL RING 30X47X7 VITON
10	0618 301617	NADELHÜESE FIK 3016 8	NEEDLE BEARING HK 3016 B
11	584.40.026.000	FREILAUF FWD 332008 BLS	FREE-WHEEL FWD 332008 BLS
13	590.32.000.033	PRIMÁRRAD 33-Z	PRIMARY GEAR 33-T
14	0912 060106	ISK.SCHR. DIN0912-M 6X10 10.9	AH SCREW DIN0912-M 6X10 10.9
15	590.30.029.100	SK-MUTTER M20X1,5 SW=27 LINKS	HH NUR M20X1,5 WS=27 LEFT
16	6946 005	SCHEIBENFEDER 5X6,5 GEHÄRTET	WOODRUFF KEY 5X6,5 HARDED
17	0760 142460	WELLENDICHTRING 14X24X6 B	SHAFT SEAL RING 14X24X6 B
18	0471 250120	SICHERUNGSRING DIN0471-25X1,2	CIRCLIP DIN0471-25X1,2
20	490.30.021.000	BUNDMUTTER M12X1 RECHTS	COLLAR NUT M12X1 R/S
21	0137 120000	FEDERSCHEIBE DIN0137-812	SPRING WASHER DIN0137-B12
30	595.30.007.000/1	KOLBEN I 89MM KPL. GEGOSS.2000	PISTON I 89MM CPL. CAST 2000
30	595.30.007.000/ IS	KOLBEN II 89MM KPL.GEGOSS.2000	PISTON II 89MM CPL. CAST 2000
31	595.30.031.000	ÖLABSTREIFRING 89/81,5X3	OIL SCRAPER RING 89/81,5X3
32	575.30.032.000	RECHTECKRING 89MM	RECTANGULAR RING 89MM
33	590.30.033.000	KOLBENBOLZEN 20X15,8/12X50	PISTON PIN BOLT 20X15,8/12X50
34	590.30.074.000	DRAHTSPRENGRING C20X1,5	CIRCLIP C20X1,5
40	590.30.007.000/ [KOLBEN I 95MM KPL. GESCHM 2000	PISTON I 95MM CPL. FORGED 2000
40	590.30.007.000/ II	KOLBEN II 95MM KPL GESCHM 2000	PISTON II 95MM CPL FORGED 2000
41	580.30.631.000	OLABSTREIFRING 95MM	OIL SCRAPER RING 95MM
42	590.30.032.000	RECHTECKRING 95/87,2X1,25	RECTANGULAR RING 95/87,2X1,25





BALANCER SHAFT

400/520

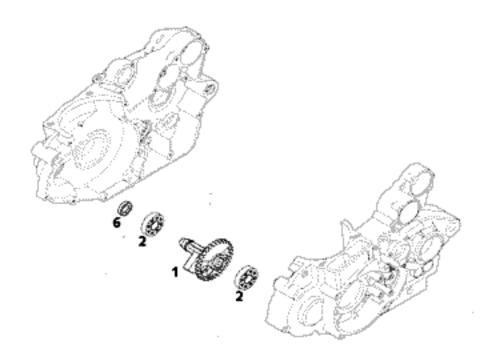
FIG	TEILNR/PARTNR
4*	590.30.057.044

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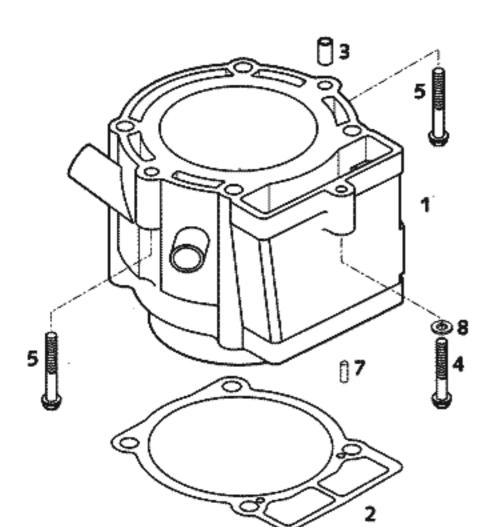
BEZEICHNUNG AUSGLEICHSWELLE KPL. RAC. 2001 RILLENKUGELLAGER TM 16004 C3 WELLENDICHTRING 14X24X6 8

DESCRIPTION BALANCER SHAFT CPL. RAC. 2001 GROOVED BALL BEARING 16004 C3 SHAFT SEAL RING 14X24X6 B









CYLINDER



FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	595.30.005.000	ZYLINDER 89MM 400 RACING 2000	CYLINDER 89MM 400 RACING 2000	1
1	590.30.005.000	ZYLINDER 95MM 520 RACING 2000	CYLINDER 95MM 520 RACING 2000	1
2	590.30.035.050	ZYLINDERFUSSDICHTUNG 0,5MM	CYLINDER BASE GASKET 0,5MM	1
3	590.30.023.000	PASSHÜLSE 6X8X11,5	DOWEL 6X8X11,5	2
4	0015 060403	SK.BUNDSCHRAUBE M 6X40 SW≈8	HH COLLAR SCREW M 6X40 WS≥8	1
5	0015 060453	SK.BUNDSCHRAUBE M 6X45 SW=8	HH COLLAR SCREW M 6X45 WS=8	2
7	0402 040980	MADELROLLE DIN5402 NRB 4X 9,8	NEEDLE ROLDINS402 NRB 4X 9,8	2
8*	0603 061001	CU-DICHTRING DIN7603- 6X10X1	CU-SEAL RING DIN7603- 6X10X1	1





CYLINDERHEAD



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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION
1*	590.36.020.044	ZYLINDERKOPF KPL. 400/520 2000	CYLINDERHEAD CPL. 400/520 2000
2	595.30.036.000	ZYLINDERKOPFDICHTUNG 89,3 MM 400 RACING	CYLINDER HEAD GASKET 89,3 MM 400 RACING
2	590.30.036.000	ZYLINDERKOPFDICHTUNG 95,3 MM 520 RACING	CYLINDER HEAD GASKET 95,3 MM 520 RACING
3	580.36.052.000	VENTILDECKEL HINTEN	VALVE COVER REAR
4	580.36.053.000	VENTILDECKELDICHTUNG	VALVE COVER GASKET
5	0015 060553	SK.BUNDSCHRAUBE M 6X55 SW=8	HH COLLAR SCREW M 6X55 WS=8
6	0015 060453	SK.BUNDSCHRAUBE M 6X45 SW=8	HH COLLAR SCREW M 6X45 WS≈8
7	0015 060753	SK.BUNDSCHRAUBE M 6X75 SW=8	HH COLLAR SCREW M 6X75 WS=8
8	0015 060303	SK.BUNDSCHRAUBE M 6X30 SW×8	HH COLLAR SCREW M 6X30 WS=8
9	0015 060503	SK.BUNDSCHRAUBE M 6X50 SW=8	HH COLLAR SCREW M 6X50 WS=8
10	590.36.025.000	VENTILFÜHRUNG EINLASS	VALVE GUIDE INTAKE 36,5MM
11	590.36.026.000	VENTILFÜHRUNG AUSLASS	VALVE GUIDE EXHAUST 40,5MM
12	590.36.044.000	GUMMIMUFFE RACING NBR82	INTAKE BOOT RACING NBR82
13	590.30.061.000	SCHELLE D=56MM 8=9MM M4X25	CLAMP D=56MM B=9MM M4X25
15	590.36.039.000	AUSPUFFFLANSCH KPL. RACING	EXHAUST FLANGE CPL. RACING
16	590.36.041.000	DICHTUNG AUSPUFFFLANSCH	GASKET EXHAUST FLANGE 1MM
17	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW=8	HH COLLAR SCREW M 6X20 WS=8
18	0603 061001	CU-DICHTRING DIN7603- 6X10X1	CU-SEAL RING DIN7603- 6X10X1
19	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8
20	0993 012000	SPRENGRING DIN7993-RW12	CIRCLIP DIN7993A-RW12
21	590.30.023.000	PASSHÜLSE 6X8X11,5	DOWEL 6X8X11,5
30	590.36.006.090	ENTLÜFTUNGSSCHRAUBE M6X10 KPL.	VENT SCREW M6X10 CPL.
31*	580.36.065.100	CU-DICHTRING 6 X 10 X 2	CU-SEAL RING 6 X 10 X 2
34	590.36.079.000	ZYLINDERKOPFSCHRAUBE M10X158	CYLINDER HEAD SCREW M10X158
35	590.36.090.000	SCHEIBE 10,8X18,8X1.5	SHIM 10,4X18,8X1,5
40	590.35.052.000	WASSERPUMPENDECKEL RACING 2000	WATER PUMP COVER RACING 2000
41	590.35.053.000	WASSERPUMP.DECK.DICHTUNG 0.8MM	WATER PUMP COVER GASKET 0,5MM
42	0015 060203	SK.8UNDSCHRAUBE M 6X20 SW±8	HH COLLAR SCREW M 6X20 WS=8





VALVE DRIVE



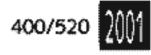
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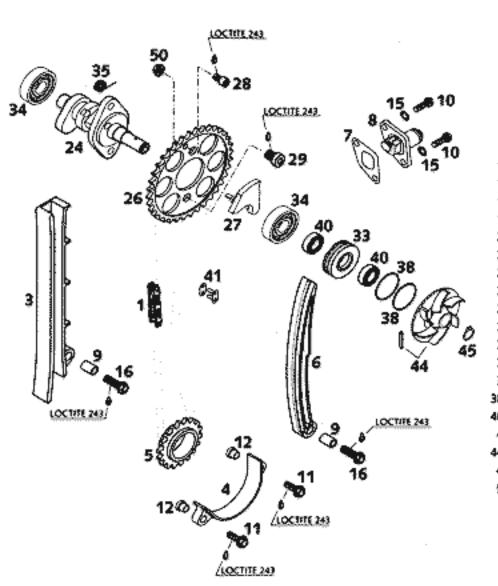
				
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	ידב
1	590.36.030.000	EINLASSVENTIL D=35MM	INTAKE VALVE D=35MM	2
2	590.36.031.000	AUSLASSVENTIL D=30MM	EXHAUST VALVE D=30MM	7
3	590.36.027.000	VENTILSCHAFTDICHTUNG RACING	VALVE-STEAM SEALING RACING	
5	590.36.036.000	VENTILFEDERAUFLAGE	VALVE SPRING HOLDER	
6*	590.36.028.144	VENTILFEDERNKIT (1X) RAC. 2001	VALVE SPRING KIT (1X) RAC.2001	
9	590.36.033.000	VENTILKEGELSTÜCK KK 6 H	VALVE COLLET	1
10	590.36.062.000	EINSTELLSCHRAUBE M6X0,75	ADJUSTMENT SCREW M6X0,75	
11	590.36.062.100	MUTTER M6X0,75	NUT M6X0,75	
12	590.36.061.090	KIPPHEBELROLLE KPL. RACING	ROCKER ARM ROLLER CPL. RACING	2
13	590.36.056.000	KIPPHEBELACHSE EINEASS	ROCKER ARM SHAFT INTAKE 82MM	,
14	590.36.057.000	KIPPHEBELACHSE AUSLASS	ROCKER ARM SHAFT EXHAUST 94MM	
15	590.36.061.095	ENDKAPPE KIPPHEBELACHSE	END CAP ROCKER ARM SHAFT	
16	0770 191016	O-RING 19,10X1,60 N8R 70	O-RING 19,10X1,60 MBR 70	7
17	590.36.060.010	SCHEIBE ALU 5,2X10X2	SHIM ALU 5,2X10X2	7
18	0912 050083	ISK.SCHRAUBE DIN0912-M 5X 8	AH SCREW DINO912-M 5X 8	7
19	590.36.050.000	DEKOWELLE KPL.	DECOMPRESSION SHAFT CPL.	,
20	0770 051016	O-RING 5,10X1,60 N8R 70	O-RING 5,10X1,60 NBR 70	
22	590.36.059.000	DEKOHEBELFEDER	DECOMPRESSION LEVER SPRING	,
23	0471 080000	SICHERUNGSRING DINO471- 8X0,8	CIRCLIP DINO471- 8X0,8	
30	590.36.060.044	KIPPHEBEL EINLASS KPL. L=50MM	ROCKER ARM INTAKE CPL. L=50MM	,
31	590.36.061.044	KIPPHEBEL AUSLASS KPL.L=66,7MM	ROCKERARM EXHAUST CPLL=66,7MM	,





TIMING VALVE





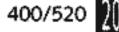
ŀĢ	TEILNR/PARTNR	BEZEICHNUNG	D
1	590.36.013.000	STEWERKETTE 97 ROLLEN	T#
3	590.36.001.000	STEUERKETTENFÜHRUNG RACING	T//
4	590.36.018.000	AUSFALLSICHERUNG RACING	SE
5	590.36.014.000	STEWERRITZEL 18-Z	71
6	590.36.002.000	STEUERKETTENSPANNERSCHIENE	Th
7	590.36.003.050	DICHTUNG STEUERKETTENSPANNER	G
8	590.36.003.000	STEUERKETTENSPANNER KPL.RACING	TH
9	590.36.001.050	DISTANZBÜCHSE 6,1X8,2X13,1	SP
10	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW=8	HI
11	0015 050163	SK.BUNDSCHRAUBE M 5X16 SW=8	H
12	590.36.018.050	STOTZHOLSE 5,2X7X10X7,7	SU
15	0603 061001	CU-DICHTRING DIN7603- 6X10X1	C
16	0015 060253	SK.BUNDSCHRAUBE M 6X25 SW=8	H
24	590.36.010.000	NOCKENWELLE "55" 520 RAC. 2000	CA
24	595.36.010.000	NOCKENWELLE "01" 400 RAC. 2000	Ç
26	590.36.011.000	NOCKENWELLENRAD 36-Z	C
27	590.36.016.000	AUTODEKOWELLE	A
28	0912 050106	ISK.SCHRAUBE M5X10 DIN912 10.9	Af
29	0984 080103	ISK.SCHRAUBE DIN7984-M 8X10.	AF
33	590.36.081.000	DICHTUNGSTRÄGER 33X11	G/
34	0625 062014	RIELENKUGELLAGER 6201 C3 NYN	8/
35	590.36.017.000	FEDER FÜR AUTODEKO	SP
8*	0770 020220	O-RING 25,12X1,78 NBR70	0
0.	0760 101842	WELLENDICHTR, 10X18X4 B-N8R 5B	SH
41	590,36.013.050	NIETGLIED FÜR STEUERKETTE	RI
4.	590.35.055.144	WASSERPUMPENRAD KPL. RAC. 2001	W
45	0471 100010	SICHERUNGSRING DINOA75-10X1	Ç
50	0985 050003	SS.MUTTER DIN0985-M 5	SE

DESCRIPTION	QT
TIMING CHAIN 97 ROLLS	1
TIMING CHAIN GUIDE RACING	1
SECURING GUIDE RACING	•
TIMING GEAR 18-7	1
TIMING CHAIN TENSIONER	1
GASKET TIMING CHAIN TENSIONER	1
TIMINGCHAIN TENSIONER CPL.RAC.	
SPACER BUSHING 6,1X8,2X13,1	
HH COLLAR SCREW M 6X20 WS=8	
HH COLLAR SCREW M 5X16 WS=8	7
SUPPORTING SLEEVE 5,2X7X10X7,7	2
CU-SEAL RING DIN7603- 6X10X1	
HH COLLAR SCREW M 6X25 WS+8	2
CAMSHAFT .55" 520 RACING 2000	1
CAMSHAFT "D1" 400 RACING 2000	1
CAMSHAFT GEAR 36-T	1
AUTO DECOMPRESSION SHAFT	1
AH SCREW M5X10 DIN912 10.9	1
AH SCREW DIN7984-M 8X10 8.8	1
GASKET SUPPORT 33X11	
BALL BEARING 6201 C3 NTN	- 2
SPRING 0,55MM FOR AUTODECOMP	R. 1
O-RING 25,12X1,78 NBR70	7
SHAFT SEAL R. 10X18X4 B-NBR SB	7
RIVET LINK FOR TIMING CHAIN	1
WATER PUMP WHEEL CPL. RAC. 2001	1
CIRCLIP DINO471-10X1	1
SELF LOCKING NUT DINO985-14 5	- 1





LUBRICATING SYSTEM





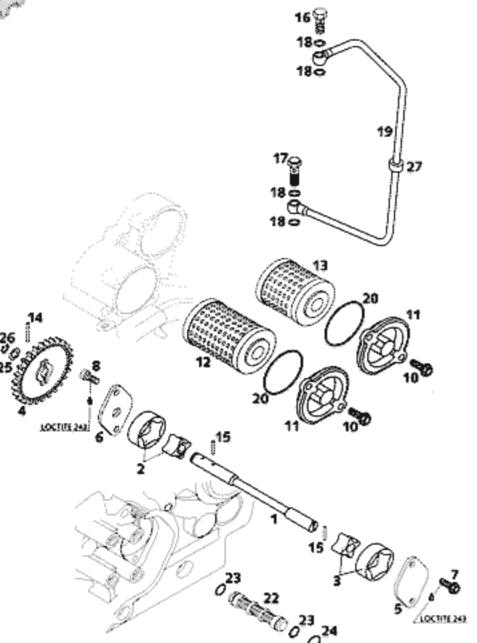


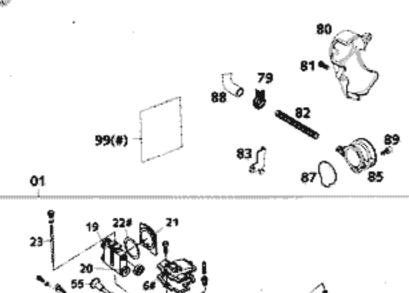
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	590.38.002.000	ÖLPUMPENWELLE	OIL PUMP SHAFT L=148,5MM	1
2	590.38.011.010	OLPUMPENROTOR KPL, 10MM G-73R	OILPUMP ROTOR CPL. 10MM G-73R	1
3	590.38.011.012	ÓLPUMPENROTOR KPL. 12MM G-95	OILPUMP ROTOR CPL. 12MM G-95	1
4	584.38.001.000	OLPUMPENRAD 26-Z	OIL PUMP GEAR 26-T	1
5	590.38.004.000	ÖLPUMPENDECKEL LINKS	OIL PUMP COVER L/S	1
6	590.38.003.000	OLPUMPENDECKEL RECHTS 8MM	OIL PUMP COVER R/S 8MM	1
7	0015 050163	SK.BUNDSCHRAUBE M 5X16 SW=8	HH COLLAR SCREW M 5X16 WS=8	
8	0984 050122	ZYL SCHRAUSE DIN6912-M 5X12	AH SCREW DIN6912-M 5X12	2
10	0015 050163	SK.BUNDSCHRAUBE M 5X16 SW=8	HH COLLAR SCREW M 5X16 WS=8	4
11	590.38.041.000	ÖLFILTERDECKEL RACING	OIL FILTER COVER RACING	2
12	580.38.005.000	ÖLFILTER LANG	OIL FILTER LONG	1
13	590.38.046.000	ÖLFILTER KURZ	OIL FILTER SHORT	1
14	0402 251980	NADELRO£. DIN5402 NRA 2,5X19,8	NEEDLEROLDIN5402 NRA 2,5X19,8	1
15	0402 251180	NADELROLLE DIN5402 NRB2,5X11,8	NEEDLE ROLLER DIN5402 2,5X11,8	2
16	580.38.030.000	HOHLSCHRAUBE M 8 X 1 DIN7643	BANIO BOLT M8 X 1 DIN7643	1
17	590.38.029.000	DÜSENSCHRAUBE "100" M8X1 SW=12	JET SCREW "100" M8X1 WS=12	1
18	0603 082121	CU-DICHTRING DIN7603- 8X12X1	SEAL RING CU DIN7603- 8X12X1	4
19	590.38.035.000	OLLEITUNG STAHL GEHÄUSE-Z.KOPF	OIL LINE STEEL CASE-CYL.HEAD	1
20	0770 400025	O-RING 40,00X2,50 NBR 70	O-RING 40,00X2,50 NBR 70	2
21	590.38.017.000	VERSCHLSCHRAUBE M20X1,5 SW=13	PLUG M20X1,5 WS=13	1
22	590.38.016.000	ŌLSIEB .	OIL SCREEN 15X83MM	9
23	0770 125015	O-RING 12,5X1,5 NBR	O-RING 12,5X1,5 NBR	2
24	0770 020170	O-RING 17,17X1,78 GLO	O-RING 17,17X1,78 GLO	1
25	580.38.007.755	ANLAUFSCHEIBE 8,1 X 15 X 0,5	STOP DISK 8,1 X 15 X 0,5	t
26	0799 060000	SICH:SCHEIBE DIN6799-RS 6,0	TAB WASHER DIN6799-RS 6,0	1
27*	584.05.098.000	CUMMIPUFFER 8X17X10 ENDDÄM.'97	RUBBERBUFFER 8X17X10 SILENC'97	1





CARBURATOR KEIHIN MX-FCR39 400/520 2001





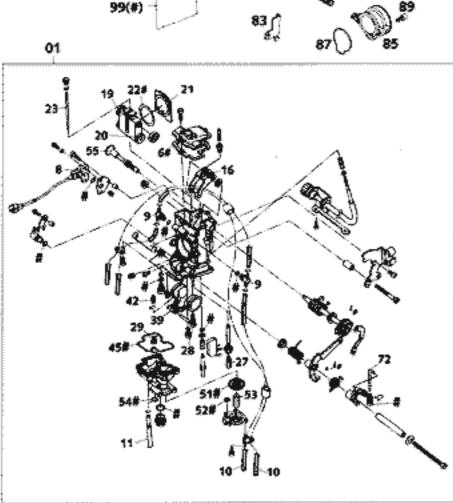
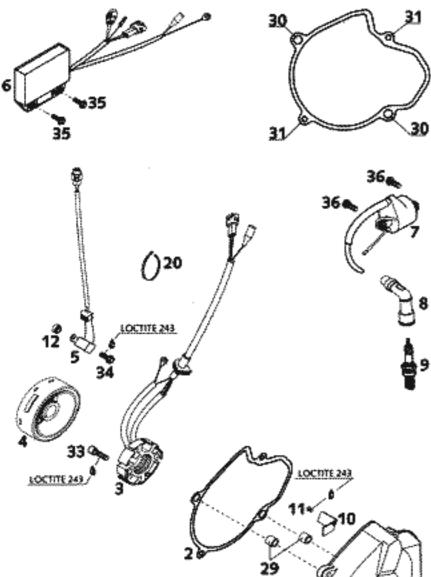


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
01	590.31.001.000	VERGASER KEIHIN MX FCR 39 2000	CARBURETOR KEIH. MX FCR39 2000	1
6	590.31.028.000	DICHTUNG VERGASERDECKEL	GASKET CARBURETOR COVER	1
8	590.31.077.000	SENSOR GASSCHIEBERPOSITION	THROTTLE POSITION SENSOR	1
9	590.31.083.000	T-STUCK ENTLUFTUNGSSCHLAUCH	T-JOINT BREATHER HOSE	2
10	310.07.007.101	PVC-SCHLAUCH 4 X 6 MM	BREATHER HOSE 4 X 6 MM	2,2
11	520.31.137.001	PVC-SCHŁAUCH 3 X 6 MM	PVC-HOSE 3 X 6 MM	0.3
16	590.31.035.051	GASSCHIEBERARM KPL.	LINK ARM THROTTLE VALVE CPL.	1
19	590.31.035.015	GASSCHIEBER 15 KPL.	THROTTLE VALVE 15 CPL.	1
20	590.31.035.050	LAGERROLLE GASSCHIEBER	BEARING THROTTLE VALVE	1
21	590.31.035.053	DICHTPLATTE GASSCHIEBER	GASKET PLATE THROTTLE VALVE	1
22	590.31.035.052	DICHTSCHEIBE GASSCHIEBER	GASKET WASHER THROTTLE VALVE	1
23	590.31.034.0VR	DÜSENNADEL OBDVR	JET NEEDLE OBDVR	1
23	590.31.034.0TM	DÜSENNADEL OBDTM	JET NEEDLE OBDTM	1
27*	545.31.623.172	HAUPTDÛSE GR.172 KEIHIN	MAIN JET 172 KEIHIN	X
27*	545.31.623.175	HAUPTOÜSE GR.175 KEIHIN	MAIN JET 175 KEIHIN	1
27*	545.31.623.178	HAUPTDÜSE GR.178 KEIHIN	MAIN JET 178 KEIHIN .	X
27*	545.31.623.180	HAUPTERISE GR.180 KEIHIM	MAIN JET 180 KEIHIN	X
28	590.31.607.048	LEERLAUFDÜSE 48.	IDLE JET 48	1
28	590.31.607.050	LEERLAUFDÜSE 50	IDLE JET 50	X
28	590.31.607.052	LEERLAUFDÜSE 52	IDLE JET 52	1
29	590.31.051.085	STARTDÜSE 85	STARTER JET 85	1
39	590.31.009.000	SCHWIMMER KPL.	FLOAT CPL.	1
42*	546.31.220.000	SCHWIMMERNADEL	FLOAT NEEDLE	1
45	590.31.010.000	DICHTUNG SCHWIMMERGEHÄUSE	GASKET FLOAT CHAMBER	1
51	590.31.057.000	MEMBRAN BESCHLEUNIGERPUMPE	DIAPHRAGM ACCELERATOR PUMP	1
52	590.31.058.000	U-RING	U-RING	1
53	590.31.059.000	DRUCKFEDER	COIL SPRING	1
54	590.31.058.100	O-RING	O-RING	Í
55	590.31.048.000	KALTSTARTBETÄTIGUNG KPL.	STARTER VALVE CPL.	1
72	590.31.061.000	GESTÄNGE BESCHLEUNIGERPUMPE	ROD ACCELERATOR PUMP	1
79*	584.31.082.100	YDNAC-KLAMMER 16MM '98	YDNAC-CLAMP 16MM '98	1
80	590.31.086.000	VERGASERABDECKUNG RACING 2000	CARBURETOR COVER RACING 2000	1
85	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	2
82	320.03.073.000	DRUCKFEDER	PRESSURE SPRING	1
83	590.31.029.024	SCHIEBERANSCHLAG 24,5MM	SLIDE STOP 24,5MM	1
85*	590.31.040.100	ANSAUGTRICHTER 2001	INTAKE FUNNEL 2001	1
87	590.31.040.010	O-RING FÜR ANSAUGTRICHTER	O-RING FOR INTAKE FUNNEL	1
88	590.31.050.000	SCHLAUCH MOTORENTLÜFTUNG 0,71M	TUBE ENGINE BREATHER 0,71M	1
89	0912 050123	ISK.SCHRAUBE DINO912-M 5X12	AH SCREW DIN0912-M 5X12	2
99	590.31.099.000	DICHTUNGSSATZ FCR39 KEIHIN	GASKET SET FCR39 KEIHIN	1





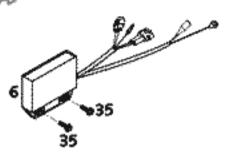


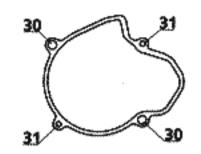


				070/
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	590.30.002.500	ZÜNDUNGSDECKEL 4K3A 2000	IGNITION COVER 4K3A 2000	1
2	590.30.040.000	ZÜNDUNGSDECKELDICHTUNG 0,5MM	IGNITION COVER GASKET 0.5MM	1
3	590.39.004.000	STATOR KPL, 4K3A RACING 2000	STATOR CPL. 4K3A RACING 2000	1
4	590.39.005.000	ROTOR 4K3A RACING 2000	FLYWHEEL 4K3A "K9158" RAC.2000	1
5	590.39.034.000	IMPULSGEBER KOKUSAN 4K3-A/B	PULSER COIL KOKUSAN 4K3-A/8	1
6	590.39.031.100	DIGITALBOX KOKUSAN 4K3-A/B	DIGITALBOX KOKUSAN 4K3-A/B	1
7	590.39.006.000	ZÜNDSPULE KOKUSAN 4K3-A/8 2000	IGNITIONCOIL KOKUSAN 4K3-A/B	1
8	590.39.090.000	ZÜNDKERZENSTECKER VDOSFG 2000	SPARK PLUG CONNECT. VD05FG 2000	1
9	590.39.093.000	ZÜNDKERZE CRBEK	SPARK PLUG CREEK	1
10	590.30.002.050	HALTEBLECH FÜR KABEL	SUPPORT FOR WIRE	1
11	0084 040063	ZYL.SCHRAUBE DINOO84-M 4X 6 A	CYL.HEAD SCREW DINOO84-M 4X 6A	1
12	590.39.009.000	DISTANZBÜCHSE 5,2X7X4,8 2000	SPACER BUSHING 5,2X7X4,8 2000	2
20	440.11.076.100	KABELBAND 100MM	CABLE TIE 100MM	X
29	490.30.090.000	PASSHÜLSE 9,8 X 7 X 10	DOWEL 9,8 X 7 X 10	2
30	0015 060353	SK.BUNDSCHRAUBE M 6X35 SW+8	HH COLLAR SCREW M 6X35 WS=8	2
31	0015 060303	SK.BUNDSCHRAUBE M 6X30 SW=8	HH COLLAR SCREW M 6X30 WS=8	2
33	0912 050253	ISK.SCHRAUBE DIN0912-M 5X25	AH SCREW DINO912-M 5X25	2
34	0015 050163	SK.BUNDSCHRAUBE M 5X16 SW=8	HH COLLAR SCREW M 5X16 WS=8	2
35	0014 060203	SK.BUNDSCHRAUBE M 6X20 SW#8	HH COLLAR SCREW M 6X20 WS=8	2
36	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	2









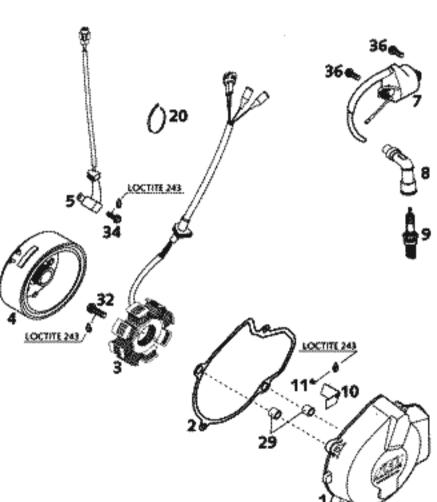
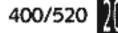


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION Q	n
1	590.30.002.000	ZÜNDUNGSDECKEL 4K38 2000 PULVERBESCHICHTET	IGNITION COVER 4K3B 2000 PULVERIZED	
2	590.30.040.000	ZÜNDUNGSDECKELDICHTUNG 0,5MM	IGNITION COVER GASKET 0,5MM	
3	590.39.104.000	STATOR KPL. 4K38 RACING 2000	STATOR CPL. 4K3B RACING 2000	
4*	590.39.105.100	ROTOR 4K38 RACING 2001	FLYWHEEL 4K3B RAC. 2001	
5	590.39.034.000	IMPULSGEBER KOKUSAN 4K3-A/B	PULSER COIL KOKUSAN 4K3-A/8	1
6	590.39.031.100	DIGITALBOX KOKUSAN 4K3-A/B	DIGITALBOX KOKUSAN 4K3-A/B	
7	590.39.006.000	ZÜNDSPULE KOKUSAN 4K3-A/B 2000	IGNITIONCOIL KOKUSAN 4K3-A/B	1
8	590.39.090.000	ZÜNDKERZENSTECKER VDOSFG 2000	SPARK PLUG CONNECT VD05FG 2000	1
9	590.39.093.000	ZÜNDKERZE CRBEK .	SPARK PLUG CR8EK	1
10	590.30.002.050	HALTEBLECH FÜR KASEL	SUPPORT FOR WIRE	1
11	0084 040063	ZYL.SCHRAUBE DINOOB4-M 4X 6 A	CYL.HEAD SCREW DINOO84-M 4X 6A	1
20	440.11.076.100	KABELBAND 100MM	CABLE TIE 100MM)
29	490.30.090.000	PASSHÜLSE 9,8 X 7 X 10	DOWEL 9,8 X 7 X 10	:
30	0015 060353	SK.BUNDSCHRAU8E M 6X35 SW=8	HH COLLAR SCREW M 6X35 WS=8	1
31	0015 060303	SK.BUNDSCHRAUBE M 6X30 SW×8	HH COLLAR SCREW M 6X30 WS∞8	
32	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW=8	HH COLLAR SCREW M 6X20 WS=8	:
34	0015 050163	SK.BUNDSCHRAUBE M 5X16 SW×8	HH COLLAR SCREW M 5X16 WS=8	
35	0014 060203	SK.BUNDSCHRAUBE M 6X20 SW=8	HH COLLAR SCREW M 6X20 WS=8	1
36	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8	





ELECTRIC STARTER





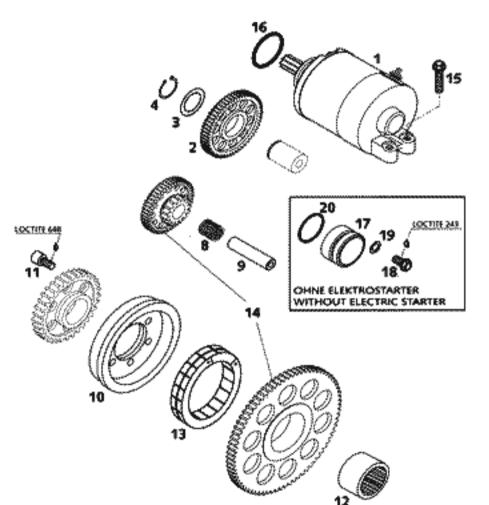


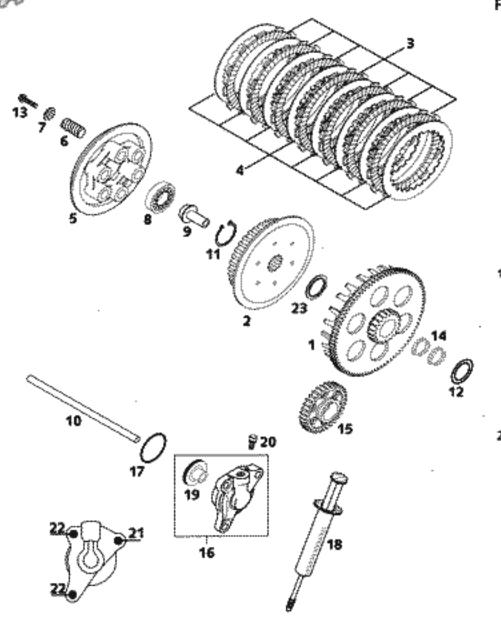
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QT
1	590.40.001.000	E-STARTERMOTOR KPL. 0,45 KW	E-STARTER ENGINE KPL. 0,45 KW	
2	590.40.022.058	ZWISCHENZAHNRAD 58-Z	INTERMEDIATE GEAR 58-T	
3	546.33.090.000	ANEAUFSCHEIBE 17,2X25X1	STOP DISK 17,2X24X1	
4	0471 170010	SICHERUNGSRING DIN0471-17X1	CIRCLIP DINO471-17X1	
8	0405 101316	NADELKRANZ K 10X13X16 TN	NEEDLE BEARING K 10X13X16 TN	
9	590.40.029.000	LAGERBOLZEN	BEARING BOLT 5X10X47	
10	590.40.025.000	FREILAUFNABE	FREE WHEEL HUB	
111*	0912 060106	ISK.SCHR. DIN0912-M 6X10 10.9	AH SCREW DINO912-M 6X10 10.9	
12	0618 301617	NADELHÜLSE HK 3016 B	NEEDLE BEARING HK 3016 B	
13	584.40.026.000	FREILAUF FWD 332008 BLS	FREE-WHEEL FWD 332008 BLS	
14"	590.40.020.144	FRER,AUF+DOPPELZAHN.75-48/15-Z	FREE WHEEL+REDUCT.G.75-48/15-Z	
15	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW≈8	HH COLLAR SCREW M 6X20 WS=8	3
16	0770 250030	O-RING 25,00X3,00 NBR 70	O-RING 25,00X3,00 NBR 70	
17	590.40.034.000	VERSCHLUSSDECKEL	CAP COVER 30X20XMM	
18	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WS=8	3
19	0125 060003	UNTERLEGSCHEIBE DINO125-A 6,4	WASHER DIN0125-A 6,4	
20	0770 250030	O-RING 25,00X3,00 NBR 70	Q-RING 25,00X3,00 NBR 70	





CLUTCH



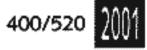


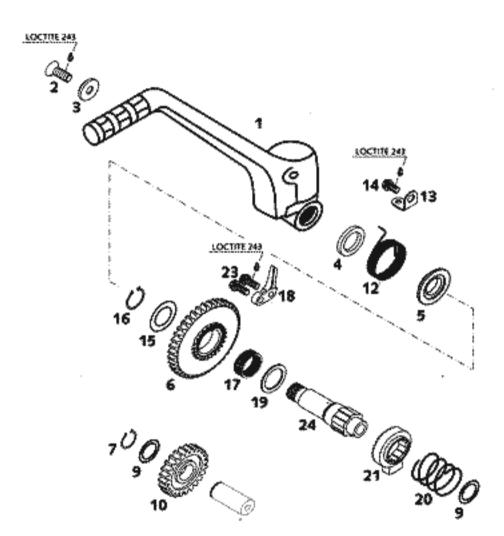
iG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1*	590.32.000.276	KUPPLUNGSKORB 76-Z/20-Z 2001 EINSATZ GEHÄRTET	OUTER CLUTCH H. 76-1/20-1 2001 HARDED	1
2*	590.32.002.000	MITNEHMER RACING	INNER CLUTCH HUB RACING	1
3	590.32.011.000	BELAGLAMELLE 1,8MM	LINING DISK 1,8MM	7
4	590.32.010.000	ZWISCHENLAMELLE 1MM	INTERMEDIATE DISC 1MM	Đ
5	590.32.003.000	DRUCKKAPPE	PRESSURE CAP	1
6	590.32.005.000	KUPPLUNGSFEDER 2,5X43MM	CLUTCH SPRING 2,5X43MM	€
7	590.32.006.000	FEDERTELLER 6,2X12X18X3,6	SPRING RETAINER 6,2X12X18X3,6	•
8	0625 160040	RILLENKUGELLAGER YM 16004 C3	GROOVED BALL BEARING 16004 C3	1
9	590.32.055.000	AUFLAGEBOLZEN	PRESSURE BOLT 7X12X40	1
10	590.32.054.000	DRUCKSTANGE 7X188MM	PUSH ROD 7X188MM	1
11	0471 250120	SICHERUNGSRING DINO471-25X1,2	CIRCLIP DINO471-25X1,2	1
12	590.32.017.000	STÜTZSCHEIBE 25X35X1	SUPPORTWASHER 25X35X1	1
13	0015 060253	SK.BUNDSCHRAUBE M 6X25 SW=8	HH COLLAR SCREW M 6X25 WS=8	•
14*	0405 252910	NADELKRANZ K 25X29X10	NEEDLE BEAR KZ5X29X10	7
15	590.32.000.033	PRIMÁRRAD 33-Z	PRIMARY GEAR 33-Y	1
16	547.32.061.044	NEHMERZYLINDER KPL. 250-380'99	CYLINDER CPL. 250-380 '99	1
17	0770 300015	O-RING 30,00X1,50 N8R 70	O-RING 30,00X1,50 NBR 70	*
18	503.29.050.000	ENTLÜFT.SPRITZE HYDR. KUPPLUNG	VENT INJEKTION HYDR. CLUTCH	1
19	546.32.066.000	KOLSEN MIT O-RING 250-380'2000	PISTON W. O-RING 250-380 '2000	1
20	547.32.064.000	ENTLÚFTUNGSCHR. MIT KAPPÉ	BLEEDER SCREW WITH CAP	1
21	0015 060353	SK.BUNDSCHRAUBE M 6X35 SW=8	HH COLLAR SCREW M 6X35 WS=8	,
22	0015 060203	SK.8UNDSCHRAU8E M 6X20 SW×8	HH COLLAR SCREW M 6X20 WS=8	7
23+	590.32.014.000	STUFENSCHEIBE	WASHER	1





KICKSTARTER





FłG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	590.33.070.044	KICKSTARTER KPL.	KICKSTARTER CPL. RACING 2000	1
2	546.10.052.000	KETTENRADSCHRAUBE-ISK AA 8X20	SPROCKET SCREW-AH M 8X20	1
3	546.33.037.000	FASSONSCHEIBE 8 MM VERZINKT	WASHER D=8MM	1
4	0760 193070	WELLENDICHTRING 19X30X7 B	SHAFT SEAL RING 19X30X7B	1
5	590.33.055.000	MITNEHMERNABE	DRIVING HUB RACING 2000	1
6	590.33.051.039	STARTERRAD 39-Z	KICKSTARTER GEAR 39-T	1
7	0471 170010	SICHERUNGSRING DINO471-17X1	CIRCUP DINO471-17X1	3
9	0988 172405	PASSCHEIBE DINO988-17X24X0,5	SHIM WASHER DINO988-17X24X0,5	2
10	590.33.053.000	STARTERZWISCHENRAD 24-Z	INTERMEDIATE GEAR 24-T	1
12	590.33.054.000	KICKSTARTFEDÉR	KICKSTARTER SPRING 2,5MM	1
13	590.33.074.000	FEDERLASCHE	SPRING HANGER	4
14	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW×8	HH COLLAR SCREW M 6X12 WS∞8	1
15	590.33.080.000	SCHEIBE 20X32X1	SHIM 20X32X1	1
16	0471 190120	SICHERUNGSRING DIN0471-19X1,2	CIRCLIP DIN0471-19X1,2	1
17	0405 222610	NADELKRANZ K 22X26X10 A	NEEDLE BEARING K 22X26X10 A	1
18	590.33.069.000	ANSCHLAGSTÜCK	BUMP PART	3
19	580.33.031.000	ANLAUFSCHEIBE 22,2 X 30 X 1,5	STOP DISK 22 X 30 X 1,5	1
20	580.33.028.000	SPERRADFEDER 1,2 MM	RATCHET GEAR SPRING 1,2 MM	1
21	590.33.052.000	SPERRAD	RATCHET GEAR KICKSTARTER	1
23	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW×8	HH COLLAR SCREW M 6X20 WS=8	2
24	590.33.050.000	KICKSTARTERWELLE RACING 2000	KICKSTARTER SHAFT RACING 2000	1





TRANSMISSION I 4GEAR SX

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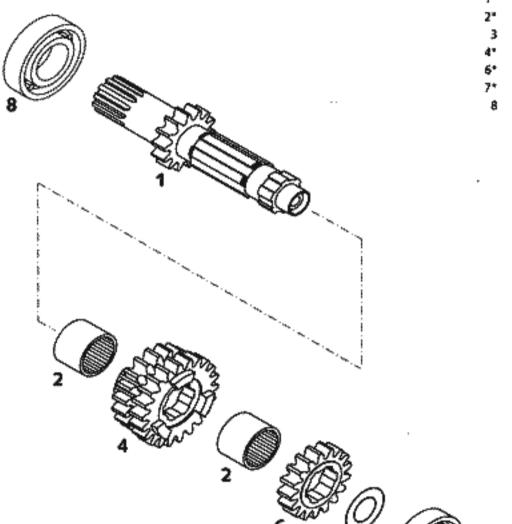


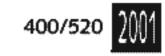
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1*	590.33.001.100	ANTRIEBSWELLE-28 16-Z SX	MAIN SHAFT-ZB 16-T SX	1
2"	590.33.032.100	DISTANZBÜCHSE 25X30X24,4	SPACER BUSHING 25X30X24,4	2
3	0625 062034	RILLENKUGELLAGER 6203 C3 NTN	BALL BEARING 6203 C3 NTN	1
4.	590.33.003.046	SCHIEBERRAD 3/4G. 20/22-Z _46"	SLIDING GEAR 3/4.G 20/22-T*46*	1
6*	590.33.002.037	FESTRAD 2.G 18-Z _37"	SOLID GEAR 2.G 18-T _37"	1
7*	560.33.030.000	ANLAUFSCHEIBE 17,2X30X1	STOP DISK 17,2X30X1	1
8	0625 062054	RILLENKUGELLAGER 6205 C3 NTN	BALL BEARING 6205 C3 NTN	1





TRANSMISSION I 6GEAR EXC





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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1*	590.33.001.200	ANTRIEBSWELLE-ZB 14-Z	MAIN SHAFT-ZB 14-T	1
2	590.33.005.034	LOSRAD 5.G 24-Z "34"	IDLER GEAR 5.G 24-T _34"	1
3	565.33.099.000	NADELKRANZ K22X26X13 GETEILT	NEEDLE BEAR. K22X26X13 DIVIDED	2
4	590.33.031.000	ANLAUFSCHEIBE 25,2X32X1,5	STOP DISK 25,2X32X1,5	1
5	590.33.003.032	SCHIEBERRAD 3/4.G 19/22-Z "32"	SLIDING GEAR 3/4.G 19/22-T*32"	1
6	0471 250120	SICHERUNGSRING DINO471-25X1,2	CIRCLIP DINO471-25X1,2	2
7	590.33.030.000	ANEAUFSCHEIBE 25,2X32X1,5	STOP DISK 25,2X32X1,5	1
9	590.33.006.035	LOSRAD 6.G 26-Z "35"	IDLER GEAR 6.G 26-T _ 35*	1
10	590.33.002.021	FESTRAD 2.G 17-Z "21*	SOLID GEAR 2.G 17-T , 21"	1
11* -	560.33.030.000	ANLAUFSCHEIBE 17,2X30X1	STOP DISK 17,2X30X1	1
12	0625 062034	RILLENKUGELLAGER 6203 C3 NTN	BALL BEARING 6203 C3 NTN	1
13	0625 062054	RILLENKUGELLAGER 6205 C3 NTN	BALL BEARING 6205 C3 NTN	1



TRANSMISSION II 4/6 GEAR



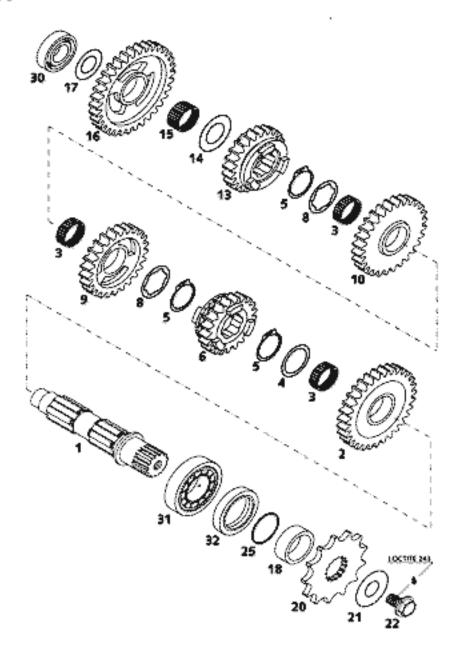


				
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QT
1	590.33.010.000	ABTRIEBSWELLE RACING 2000	MAIN SHAFT RACING 2000	1
2	590.33.012.025	LOSRAD 2.G 31-Z "25* 400/520 EXC	IDLER GEAR 2.G 31-T _25" 400/520 EXC	1
2	590.33.012.036	LOSRAD 2.G 30-Z "36" 400/520 MXC, 400 SX, 520 SX	IDLER GEAR 2.G 30-T _36" 400/520 MXC, 400 SX, 520 SX	1
3	0405 222610	NADELKRANZ K 22X26X10 GETEILT	NEEDLE BEAR.K 22X26X10 DIVIDED	3
4	590.33.031.000	ANLAUFSCHEIBE 25,2X32X1,5	STOP DISK 25,2X32X1,5	1
5.	0471 250120	SICHERUNGSRING DIN0471-25X1,2	CIRCUP DINO471-25X1,2	3
6	590.33.016.026	SCHIEBERRAD 6.G 21-Z "26" 400/520 EXC, 520 SX	SLIDING GEAR 6.G 21-T , 26" 400/520 EXC, 520 SX	1
6*	590.33.016.044	SCHREBERRAD 6.G 18-Z "44** 400/520 MXC, 400 SX	SLIDING GEAR 6.G 18-T _44** 400/520 MXC, 400 SX	1
8	590.33.030.000	ANLAUFSCHEIBE 25,2X32X1,5	STOP DISK 25.2X32X1,5	
9	590.33.014.033	LOSRAD 4.G 26-Z _33*	IDLER GEAR 4.G 26-T _33*	1
10	590.33.013.028	LOSRAD 3.G 28-Z "28* 400/520 EXC	IDLER GEAR 3.G 28-T _28" 400/520 EXC	1
10*	590.33.013.047	LOSRAD 3.G 28-Z , 47" 400/520 MXC, 400 SX, 520 SX	IDLER GEAR 3.G 28-7 _42- 400/520 MXC, 400 SX, 520 SX	1
13	590.33.015.029	SCHIEBERRAD 5.G 23-Z _29* 400/520 EXC, 520 SX	SLIDING GEAR 5.G 23-T _29" 400/520 EXC, 520 SX	1
13*	590.33.015.040	SCHIEBERRAD 5.G.24-Z "40" 420/520 MXC, 400 SX	SLIDING GEAR 5.G.24-T _40* 420/520 MXC, 400 SX	1
14	590.33.080.000	SCHEIBE 20X32X1	SHIM 20X32X1	1
15	0405 202612	NADELKRANZ K 20X26X12	NEEDLE BEARING K 20X26X12	1
16	590.33.011.030	LOSRAD 1.G 34-Z "30" 400/520 EXC	IDLER GEAR 1.G 34-T "30" 400/520 EXC	1
16*	590.33.011.043	EOSRAD 1.G 32-Z "43* 400/520 MXC, 400 SX, 520 SX	IDLER GEAR 1.G 32-T "43" 400/520 MXC, 400 SX, 520 SX	1
17*	560.33.030.000	ANEAUFSCHEIBE 17,2X30X1	STOP DISK 17,2X30X1	1
18	546.33.014.100	DISTANZBÜCHSE 12MM	SPACER BUSHING 12 MM	1
20	500.33.029.013	KETTENRAD 13-Z	SPROCKET 13-T	1
20	500.33.029.014	KETTENRAD 14-Z	SPROCKET 14-T	
20	500.33.029.015	KETTENRAD 15-Z	SPROCKET 15-T	1
21	590.33.034.000	TELLERFEDER 17,2X40X1,5	SPRING WASHER 17,2X40X1,5	1
22	590.33.029.000	SK.BUNDSCHRAUBE M10X18 SW+17	HH COLLAR SCREW M10X18 WS=17	
25*	0770 020220	O-RING 25,12X1,78 NBR70	O-RING 25,12X1,78 NBR70	1
30	0625 062034	RILLENKUGELLAGER 6203 C3 NTN	BALL BEARING 6203 C3 NTN	
31	490.30.023.000	ZYLINDERROLLENLAG, NJ205 C3	CYLROLL BEARING NI205 C3	
32	0760 324565	WELLENDICHTRING 32X45X6,5 BTSL	SHAFT SEAL RING 32X45X6,5 BTSL	•





RANSMISSION I 6GEAR MXC, 400 SX 400/520 2001





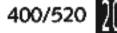
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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1*	590.33.001.100	ANTRIEBSWELLE-ZB 16-Z SX	MAIN SHAFT-ZB 16-T 5X	1
2"	590.33,005.039	LOSRAD 5.G 24-Z "39"	IDLER GEAR 5.G 24-T ,39°	1
3	565.33.099.000	NADELKRANZ K22X26X13 GETEILT	NEEDLE BEAR. K22X26X13 DIVIDED	2
4	590.33.031.000	ANLAUFSCHEIBE 25,2X32X1,5	STOP DISK 25,2X32X1,5	1
5°	590,33,003,046	SCHIEBERRAD 3/4G. 20/22-Z _46"	SLIDING GEAR 3/4.G 20/22-T*46*	1
6	0471 250120	SICHERUNGSRING DINO471-25X1,2	CIRCLIP DIN0471-25X1,2	2
7*	590.33.030.000	ANLAUFSCHEIBE 25,2X32X1,5	STOP DISK 25,2X32X1,5	1
9*	590.33.006.045	LOSRAD 6.G 21-Z "45"	IDLER GEAR 6.G 21-T "45"	1
10*	590.33.002.037	FESTRAD 2.G 18-Z _37*	SOLID GEAR 2.G 18-T .37"	1
11"	560.33.030.000	ANLAUFSCHEIBE 17,2X30X1	STOP DISK 17,2X30X1	1
12	0625 062034	RIELENKUGELLAGER 6203 C3 NTN	BALL BEARING 6203 C3 NTN	1
13	0625 062054	RILLENKUGELLAGER 6205 C3 NTN	BALL BEARING 6205 C3 NTN	1





SHIFTING MECHANISM



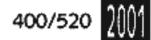


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21 28 6 6 15 20 23 22

FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	Qħ
1	590.34.031.000	SCHAETHEBEL KPE, RACING 2000	SHIFTING LEVER CPL.RACING 2000	•
2	0933 060203	SK.SCHRAUBE DIN0933-M 6XQ0	HH SCREW DINO933-M 6X20	1
3	502.32.050.001	STAHLSCHEIBE 6X17X3	STEEL WASHER 6X17X3	•
4	0760 142460	WELLENDICHTRING 14X24X6 8	SHAFT SEAL RING 14X24X6 B	1
5	546.32.095.000	NADELHÜLSE HK 1412 14,6X20X12	NEEDLE BEAR.HK 1412 14,6X20X12	- 2
6	590.34.002.000	SCHALTGABEL 2./4.GANG 2000	SHIFT FORK 2./4.GEAR 2000	,
7	590.34.005.000	SCHALTWELLE KPL RACING 2000	SHIFT SHAFT CPL. RACING 2000	
8	590.34.003.000	SCHALTGABEL 1./3.GANG 2000	SHIFT FORK 1./3.GEAR 2000	,
9	546.34.050.000	ANLAUFSCHEIBE 14X30X1	STOP DISK 14X30X1	
10	546.34.014.100	RÜCKHOLFEDER 2,2MM '95	RETURN SPRING 2,2MM '95	,
12	565.34.013.100	SPANNFEDER 0,8MM	SPANNER SPRING Q,8MM	
13	590.34.020.000	SCHALTSCHIENE ABT. 11,8X105MM	SHIFT RAIL 11,8X105MM	,
14	580.38.023.200	DRUCKFEDER 0,9MM	PRESSURE SPRING 0,9MM	
15	503.34.018.100	SCHALTROLLE 6X8X5,2 '98	SHIFTING ROLLER 6X8X5,2 '98	;
16	590.34.015.044	SCHALTARRETIERUNG ALU KPL.2000	SHIFT LOCATING DRUM CPL. 2000	
17	546.34.008.000	GLEITBLECH	SLIDING PLATE	
18	0984 060300	ZYL.SCHRAUBE DIN7984-M 6X30	AH SCREW DIN7984-M 6X30	
19	0625 618050	RILLENKUGELLAGER 61805 C3	BALL BEARING 61805 C3	
20	546.34.024.144	ARRETIERHEBEL KPL. '96	LOCKING LEVER CPL '96	
21	0015 050203	SK.BUNDSCHRAUBE M 5X20 SW±8	HH COLLAR SCREW M 5X20 WS=8	,
22	546.34.052.300	HÜLSE FÜR ARRETIERHEBEL	SLEEVE FOR LOCKING LEVER	
23	590.34.023.000	ARRETIERHEBELFEDER 2,3MM	SPRING 2,3MM	
24	590.34.019.000	SCHALTSCHIENE ANT. 11,8X89MM	SHIFT RAIL 11,8X89MM	
25	590.34.001.000	SCHALTGABEL 5./6.GANG 2000	SHIFT FORK 5./6.GEAR 2000	
26	590.34.012.000	SCHALTWALZE 6-GANG	SHIFTROLLER 6-GEAR	
26	590.34.012.044	SCHALTWALZE 4-GANG	SHIFTROLLER 4-GEAR	
27	546.34.020.000	FEDERFÜHRUNG	SPRING GUIDE	
28	710.08.012.000	SCHEI8E 5,3X17X1,5MM	WASHER 5,3X17X1,5MM	
29	502.33.041.000	NORDŁOCK SCHEIBEN M6 (PAAR)	PAIR OF WASHERS ME NORDLOCK	:
30	0985 050083	LINSENSCHRAUBE DIN7985-M 5X 8	FLAT HEAD SCREW DIN7985-M 5X 8	
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COOLING SYSTEM





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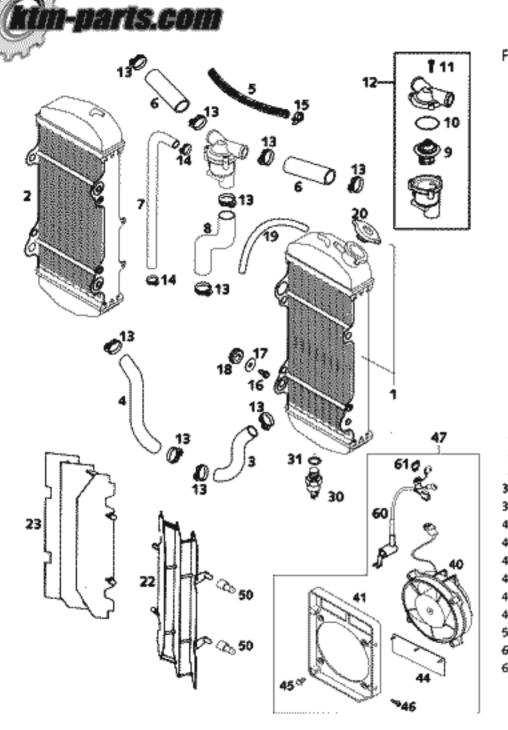


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION O
3"	590.35.007.200	KÜHLER LINKS 45351U 2001	RADIATOR L/S 45351U 2001
2*	590.35.008.200	KÜHLER RECHTS 45352U 2001	RADIATOR R/S 45352U 2001
3	590.35.024.000	KÖHLERSCHLAUCH EI. KÖHLER-ZYL.	RADIATORHOSE L/S RADIATOR-CYL.
4	590.35:124.000	KÜHLERSCHLAUCH RE. KÜHLER-ZYL.	RADIATORHOSE R/S RADIATOR-CYL.
5	544.35.024.001	ND-SCHLAUCH ID 7.5 PER METER	HOSE ID 7,5 PER METER 0
6	590.35.126.000	KÜHLERSCHLAUCH KÜHLER-THERMO.	RADIATOR HOSE RADIATOR-THERMO.
7	590.35.025.001	KÜHLERGEWEBESCHLAUCH SEKUNDÄR. KÜHLER-THERMOSTAT	RADIATOR HOSE SECONDARY RADIATOR-THERMOSTAT
8	590.35.025.000	KÜHLERSCHLAUCH THERMOSTAT-KOPF	RADIATOR HOSE THERMOS-HEAD
9	583.35.017.000	THERMOSTAT 70 GRAD '94	THERMOSTAT 70 DEGREES '94
10	0770 320020	O-RING 32,00X2,00	O-RING 32,00X2,00
11	0016 040183	KUNSTSTOFFSCHR. K840X18 WN1412	PLASTIC SCREW KB40X18 WN1412
12	590.35.013.044	THERMOSTAT KPL, RACING 2000	THERMOSTAT CPL. RACING 2000
13	100.01.020.000	SCHLAUCHKLEMME GEMI 16/27	HOSE CLAMP GEMI 16/27
14	583.35.099,000	SCHLAUCHBINDER GEMI 10-16	HOSE CLAMP GEMI 10-16
15	502.31.005.000	YDNAC - KLAMMER 10119	HOSE CLAMP YDNAC 10119
16	0015 060123	SK.8UNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WSh8
17	0021 060003	SCHEIBE DIN9021-A 6,4	WASHER DIN9021-A 6,4
18	410.01.052.000	KASELTÜLLE D=12MM	RUBBER SLEEVE D=12MM
19	550.07.016.001	SCHLAUCH 7X10 PER METER	PVC-HOSE 7X10 PER METER
20	580.35.016.000	KÜHLERVERSCHLUSS KLEIN 1,4 BAR	RADIATOR CAP SMALL 1,4 BAR
22	546.35.034.200	KÜHLERSCHUTZ LINKS FARBLOS '95	RADIATOR PROTECT: L/S WHITE'95
23	546.35.134.200	KÜHLERSCHUTZ RECHTS FARBLOS'95	RADIATOR PROTECT. R/S WHITE'95
30°	580.35.045.000	THERMOSCHALTER BD-85 GRAD '94	THERMOSWITCH 80-85 DG 94
31*	0603 142015	ALU-DICHTRG. DIN7603-14X20X1,5	ALU SEALRING DIN7603-14X20X1,5
40*	584.35.041.000	LÜFTER KPL. 12V LC4 2000	FAN CPL. 12V LC4 2000
41*	590.35.044.000	LÜFTERHAUBE 2001	FAN CAP 2001
44*	584.35.044.050	LÜFTERKLAPPE GUMMI LC4 2000	FAN FLAP RUBBER LC4 2000
45*	0081 500181	EXOT PT SCHRAUBE KA50X18WN1411	EJOT PT SCREW KA 50X18 WN1411
46*	0017 060203	SONDERSCHRAUBE T60 6X20	SPECIAL SCREW T60 6X20
47*	590.35.041.044	LÜFTER KPL.RACING 2001	FAN CPL. RACING 2001
50*	546.35.034.050	ADAPTER FÜR KÜHLERSCHUTZ	ADAPTER FOR RADIATOR PROTECTOR
60°	590.11.079.000	LÜFTERKABELSTRANG 2001	FAN WIRING HARNESS
61*	580.11.109.005	STECKS/CHERUNG 5 A	FUSE 5 A





FRONT FORK WP USD 43



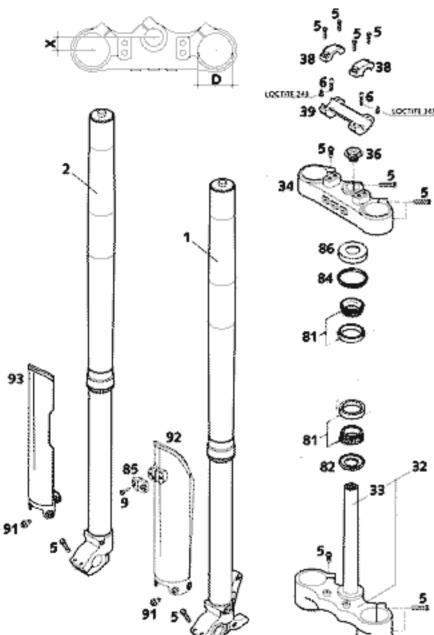
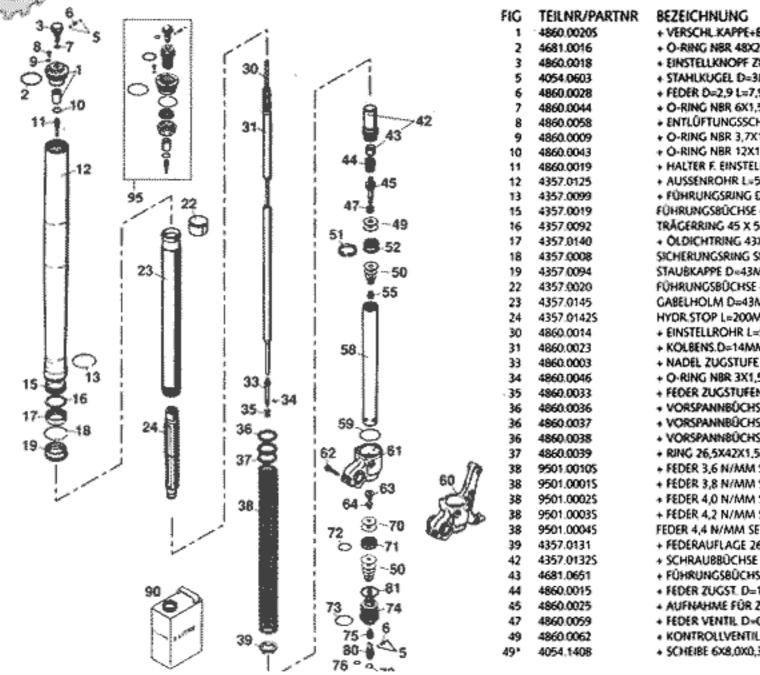


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	ĮΤy
1*	0518.V705£S	GABELBEIN LI.WP43 SX RAC, 2001 400/520 SX RACING	FORK LEG L/S WP43 SX RAC. 2001 400/520 SX RACING	1
1*	0518.V7068.S	GABELBEIN LI.WP43 EXC RAC.2001 400/520 MXC, EXC RACING	FORK LEG L/S WP43 EXC RAC.2001 460/520 MXC, EXC RACING	1
2*	0518.V705R\$	GABELBEIN RE.WP43 SX RAC. 2001 400/520 SX RACING	FORK LEG R/S WP43 SX RAC. 2001 400/520 SX RACING	1
5.	0518.V708RS	GABELBEIN RE.WP43 EXC RAC.2001 400/520 MXC, EXC RACING	FORK LEG R/S WP43 EXC RAC.2001 400/520 MXC, EXC RACING	1
5	0015 080303	SK.8UNDSCHRAUBE M 8X30 SW=10	HH COLLAR SCREW M 8X30 WS=10	17
6	0912 100250	ISK.SCHR.DIN0912-M10X25 SICH.	AH SCREW DIN0912-M10X25 W.LOCK	2
9	0017 060203	SONDERSCHRAUBE T60 6X20	SPECIAL SCREW TGO 6X20	2
32	590.01.132.020	GABELBR.UNT.KPL.X=20MM/D=57MM	BOT.TRIPLE CLAMP X=20MM/D=57MM	3
33	501.01.033.100	GABELSCHAFTROHR L=244 '91	FORK TUBE L=244 '91	1
34	590.01.034.020	GABELBRÜCKE OSEN X=20MM/D=54MM	TOP TRIPLE CLAMP X=20MM/D=54MM	1
36	503.01.036.000	STEUERKOPFSCHR. M20X1,5 SW=27	STEER HEAD SCREW M20X1,5 SW=27	1
38*	590.01.038.200	LENKERKLEMMBRÜCKE D=28MM 2000	HANDLEBAR CLAMP D=28MM 2000	2
39	590.01.039.100	LENKERAUFNAHME 28MM SC'99	HANDLEBAR SUPPORT 28MM SC'99	1
83	542.01.081.000	KEGELROLLENLAGER STEUERKOPF	TAPERED ROLLER BEARING	2
82	546.01.084.100	O-RINGTRÄGER M. DICHTLIPPE *91	O-RING SUPPORT W. SEALING LIP	1
84	546.01.184.000	STEUERKOPFABENCHTUNG OBEN	STEARING HEAD GASKET TOP	1
85*	590.01.085.100	KLEMME F.TACHOKA8EL D=6MM 2001	CLAMP F.SPEED.CABLE D=6MM 2001	1
86	542.01.086.000	SCHUTZRING	STEERING HEAD COVER	1
91	590.01.092.050	SONDERSCHRAUBE M6X12,5 SW≈8	SPECIAL SCREW M6X12,5 SW=8	6
92*	590.01.092.100	GABELSCHU?Z LINKS SCHWARZ 2001	FORK PROTECTION L/S BLACK 2001	1
93*	590.01.093.100	GABELSCHUTZ RECHTS SCHWA: 2001	FORK PROTECTION R/S BLACK 2001	1



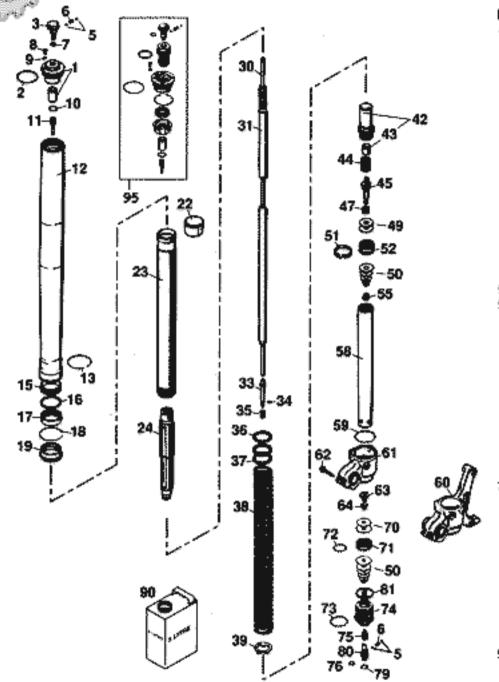




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5	TEILNR/PARTNR	BEZEICHNUNG		ĮΥ
1	4860.00205	+ VERSCHL KAPPE+BÜCHSE M51X1,5	SREW CAP+BUSH M51X1,5	2
2	4681.0016	+ O-RING NBR 48X2	O-RING NBR 48X2	2
3	4860.0018	+ EINSTELLKNOPF ZUGSTUFF	KNOB REBOUNG ADJUSTER	2
5	4054.0603	+ STAHLKUGEL D=3MM	STEEL BALL D=3MM	8
6	4860.0028	+ FEDER D=2,9 L=7,9	SPRING D=2,9 L=7,9	4
7	4860.0044	+ O-RING NBR 6X1,5	O-RING NBR 6X1.5	2
8	4860.0058	 ENTLÜFTUNGSSCHRAUBE M4X6 	VENT SCREW M4X6	. 2
9	4860.0009	+ O-RING NBR 3,7X1,6	O-RING NBR 3,7X1,6	2
Ò	4860.0043	+ O-RING NBR 12X1,5	O-RING NBR 12X1,5	2
1	4860.0019	+ HALTER F. EINSTELLROHR D-4MM	HOLDER F.ADJUSTMENT TUBE D::4MM	2
2	4357.0125	+ AUSSENROHR L=577MM D=54/57MM		2
3	4357.0099	 FÜHRUNGSRING Ð=53MM 	GUIDING RING D=53MM	2
5	4357.0019	FÜHRUNGSBÜCHSE 47 X 43 X 20	DU-BUSH 47 X 43 X 20	2
6	4357.0092	TRĂGERRING 45 X 52,5 X 1,5	SUPPORT RING 45 X 52,5 X 1,5	2
7	4357.0140	 OLDICHTRING 43X53,15X9,5 	OIL SEAL RING 43X53, 15X9,5	2
B	4357.0008	SICHERUNGSRING S853	LOCK WASHER SB53	2
9	4357 0094	STAUBKAPPE D=43MM	DUST STRIPPER D=43MM	2
2	4357.0020	FÜHRUNGSBÜCHSE 43,8X43X20	DU-BUSH 43,8 X 43 X 20	2
3	4357.0145	GABELHOLM D=43MM L=585MM	INNER TUBE 0=43MM L=585MM	2
4	4357.01425	HYOR STOP L=200MM D=27,5 KPL	HYDR STOP L=200MM D=27,5 CPL	2
0	4860.0014	+ EINSTELLROHR L=512MM	ADJUSTMENT TUBE L=512MM	2
1	4860:0023	+ KOLBENS.D=14MM L=546MM M11X1	PISTONROD D=14MM L=546MM M11X1	1 7
3	4860.0003	+ NADEL ZUGSTUFE	REBOUND NEEDLE	2
4	4860.0046	+ O-RING NBR 3X1,5	O-RING NBR 3X1,5	2
5	4860.0033	+ FEDER ZUGSTUFENNADEL C=4N/MM	SPRING REBOUND NEEDLE C+4N/MM	2
6	4860.0036	 VORSPANNBÚCHSE 42X26,5X2,5 	SPACER 42X26,5X2,5	×
6	4860.0037	 VÇRSPANNBÜCHSE 42X26,5X5 	SPACER 42X26,5X5	X
6	4860.0038	 VORSPANNBÜCHSE 42X26,5X10 	SPACER 42X26,5X10	Х
7	4860.0039	+ RING 26,5X42X1.5	RING 26,5X42X1,5	2
8	9501.00105	+ FEDER 3,6 N/MM SET D=4,6MM	SPRING 3,6 N/MM SET D=4,6MM	х
В	9501.0001\$	+ FEDER 3,8 N/MM SET D=4,75MM	SPRING 3,8 N/MM SET D=4,75	х
₿	9501.0002\$	+ FEDER 4,0 N/MM SET D=4,75MM	SPRING 4,0 N/MM SET D=4,75MM	х
В	9501.00035	+ FEDER 4.2 N/MM SET D=4,9MM	SPRING 4,2 N/MM SET D=4,9MM	1
В	9501.00045	FEDER 4,4 N/MM SET D=4,9MM	SPRING 4,4 N/MM SET D=4,9MM	Х
9	4357.0131	+ FEDERAUFLAGE 26,2X38,5X3	INTERM. RING 26,2X38,5X3	2
2	4357.01325	+ SCHRAUBBÜCHSE M29,3X1+BÜCHSE	SCREW SLEEVE M29,3X1+BUSH	2
3	4681.0651	+ FÜHRUNGSBÜCHSE 14X16X12	DU-8USH 14X16X12	2
4	4860.0015	+ FEDER ZUGST, D=14,6MM L=22MM	REBOUND SPRING D=14,6MM L=22MM	2
5	4860.0025	+ AUFNAHME FÜR ZUGSTUFE	TAP REBOUND	2
7	4860.0059	+ FEDER VENTIL D=0.25	SPRING CHECK VALVE D=0,25	2
9	4860.0062	 KONTROLLVENTIL 8X24X0,1 	CHECK VALVE 8X24X0,1	8
٠	4054.1408	+ SCHEIBE 6X8,0X0,30	SHIM 6X8,0X0,30	X





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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QT
49*	4054.1474	+ SCHEIBE 6X8,0X0,10	SHIM 6X8,0X0,10	2
50	4054.0400	+ SCHEIBE 6X12X0,1	SHIM 6X12X0,1	,
50	4054.0401	+ SCHEIBE 6X14X0,1	SHIM 6X14X0,1	,
50	4054.0402	+ SCHEBE 6X16X0,1	SHIM 6X16X0,1	,
50	4054.0403	+ SCHEIBE 6X18X0,1	SHIM 6X18X0.1	,
50	4054.0404	+ SCHEIBE 6X12X0,15	SHIM 6X12X0,15	,
50	4054.0405	+ SCHEIBE 6X14X0,15	SHIM 6X14X0,15	,
50	4054.0406	+ SCHEIBE 6X16X0,15	SHIM 6X16X0,15	,
50	4054.0407	+ SCHEIBE 6X18X0,15	SHIM 6X18X0,15	,
50	4054.0411	+ SCHEIBE 6X18X0,2	SHIM 6X18X0,2	,
50	4054.0414	+ SCHEIBE 6X16X0,25	SHIM 6X16X0,25)
50	4054.0447	+ SCHEIBE 6X10X0,3	SHIM 6X10X0,3)
50	4054.1383	+ SCHEI8E 6X11X0,1	SHIM 6X11X0,1	,
50	4054.1391	+ SCHEIBE 6X11XO,3	SHIM 6X11X0,3)
50	4860.0063	 SCHEIBE 6X24X0,1 	SHIM 6X24XQ,1	,
50	4860.0064	+ SCHEIBE 6X22X0,1	SHIM 6X22X0,1	;
50	4860.0065	+ SCHEIBE 6X20X0,1	SHIM 6X20X0,1)
50*	4860.0116	 SCHEIBE 6X24X0,1 DELTA 	SHIM 6X24X0,1 DELTA	,
50*	4860.0139	+ SCHEIBE 6X22X0,1 DELTA	SHIM 6X22X0,1 DELTA	,
51	4860.0060	 KOLBENRING 5X1X84 	PISTON RING 5X1X84	- 2
52	4860.0042	+ KOLBEN ZUGSTUFE	PISTON REBOUND	- 7
55		+ MUTTER M6X0,5 ZUGSTUFE	NUT M6X0,5 REBOUND	7
58	4860.0081	+ ROHR 29,3X1X390 D=8,5MM	TUBE 29,3X1X390 D=8,5MM	- 2
59	4357.0023	O-RING NBR 41X2	O-RING NBR 41X2	
60	4357.0124	+ Gabelfaust II. 260mm mb 2000	AXLE CLAMP L/S 260MM M8 2000	
61	4357.0123	+ GABELFAUST RECHTS M8 2000	AXLE CLAMP RIGHT M8 2000	
62	5060.0061	SK BUNDSCHRAUBE M 8X30	HH COLLAR SCREW M 8X30	4
63	4054.1241	+ MUTTER VENTIL M6X0,5	CHECK VALVE NUT M6X0,5	7
64	4054.1278	+ FEDER VENTIL D=0,5MM	SPRING CHECK VALVE D=0,5MM	
70	4560.0061	+ KONTROLLVENTIL 8XQ4X0,4	CHECK VALVE 8X24X0,4	- 2
70°	4054.1408	+ SCHEIBE 6X8,0X0,30	SHIM 6X8,0X0,30)
71	4860.0047	+ KOLBEN DRUCKSTUFE	PISTON COMPRESSION	- 2
72	4681.1499	+ O-RING NBR 21X2	O-RING NBR 21X2	- 2
73	3548.0320	+ O-RING NBR 24X2	O-RING NBR 24X2	- 2
74	4860.0027\$	+ AUFNAHME FÜR DRUCKSTUFE	TAP COMPRESSION	- 2
75	4860.0035	+ NADEL DRUCKSTUFE M10X1	NEEDLE COMPRESSION M10X1	- 7
76	4860.0049	+ O-RING NBR 8X2	O-RING NBR 8X2	- 2
79	4860.0051	+ SICHERUNGSRING RB12	LOCK WASHER RB12	- 2
80	4860.0034	+ EINSTELLSCHRAUBE DRUCKSTUFE	COMPRESSION ADJ. SCREW	2
81	4860.0004	+ CU-SCHEIBE 29,5X33,5X1	COPPER WASHER 29,5X33,5X1	2
90	4054.0882	+ gabelől rez 71 sae 5	FORKOIL REZ 71 SAE 5	1
95*	4860.00755	+ PRE-LOAD ADAISTER KPL.	PRE-LOAD ADJUSTER CPL.	,
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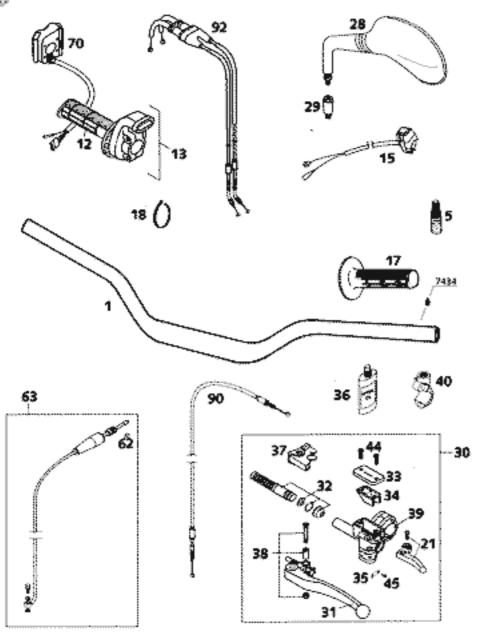
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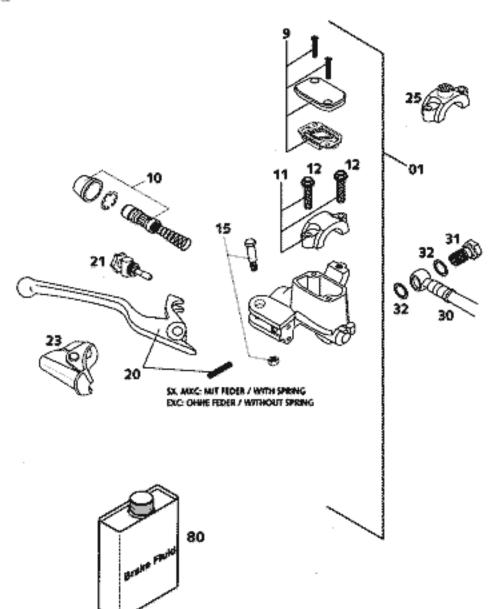
	FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION
	1	590.02.001.000	LENKER SC, RACING 2000	HANDLEBAR SC, RACING 2000
	5	6 899 791	KLEBER CYANACRYLAT 7434	GLUE CYANACRYLAT 7434
	12	502.02.003.000	DREHGRIFFÜBERZUG DOMINO SCHW.	TWIST GRIP COVER DOMINO BLACK
	13	590.02.010.200	GASDREHGRIFF KPL. RACING 2000	THROTTLE GRIP CPL. RACING 2000
	15	503.11.089.000	KURZSCHŁUSSCHALTER '97 400/520 SX RACING	SHORT CISCUIT BUTTON '97 400/520 SX RACING
	37	502.02.052.000	FESTGRIFF DOMINO SCHWARZ '95	FIXED GRIP DOMINO BLACK 195
	18	440.11.076.200	KABELBAND 200MM	CABLE TIE 200MM
	18	440.11.076.100	KABELBAND 100MM	CABLE TIE 100MM
	21	590.02.047.000	DEKOHEBEL KPL. RACING 2000	DECO.LEVER CPL. RACING 2000
	28	584.12.040.000	SPIEGEL LINKS LC4 '98	MIRROR L/S LC4 '98
	_	584.12.041.000	SPIEGEL RECHTS LC4 '98	MIRROR R/S LC4 '98
	29	584.12.040.050	ADAPTER FÜR SPIEGEL LC4 '98	SUPPORT FOR MIRROR '98
	30	590.02.030.000	GEBERZYLINDER KPL. RACING 2000	MASTERCYLINDER CPL.RACING 2000
	31	503.02.031.000	KUPPLUNGSHEBEL KPL. 125-200'98	CLUTCH LEVER CPL. 125-200 '98
	31	503.02.031.100	KUPP.HEBEL KURZ KPL. 2T 2000	CLU.LEVER SHORT CPL. 2T 2000
	32	590.02.032.000	REPSATZ KOLBEN 9,5MM RAC 2000	REP.KIT PISTON 9,5MM RAC. 2000
	33	590.02.033.000	DECKEL HYD.KUPPL: RACING 2000	COVER HYD.CLUTCH RACING 2000
	34	503.02.034.000	GUMMIBALG FÜR RESERVOIR '98	RUBBER FOR RESERVOIR '98
	35	503.02.035.000	BLATTFEDER FÜR HEBEL '98	SPRING PLATE FOR LEVER '98
	36	503.02.036.000	ÖL FÜR HYD.KUPPLUNG 50ML	OIL FOR HYD.CLUTCH 50ML
	37	503.02.037.000	SCHUTZKAPPE FÜR HEBELGELENK'98	PROTECT.CAP FOR LEVER PERCH'98
	38	503.02.038.000	HEBELSCHRAUBE KPL. 125-200 '98	LEVER SCREW CPL. 125-200 '98
	39	503.02.030.150	KLEMMSCHELLE M.SPANNSTIFT 2000	CLAMP WITH PIN 2000
i	40	590.02.044.000	KLEMMSCH.SPREGEL M.SPANNSTEFT	CLAMP MIRROR WITH PIN M10X1,25
	44	0965 040123	SENKSCHRAUBE DIN0965-M 4X12	FLAT HEAD SCREW DIN0965-M 4X12
	45	0984 030063	ZYŁSCHRAUBE DIN7984-M 3X 6	AH SCREW DIN7984-M 3X 6
	62	503.32.063.050	SCHNEIDRING FÜR HYDR.LEITUNG	SELF CUTTING RING HYDR.PIPE
	63	590.32.063.000	LEITUNGSKIT KPL. RACING 2000	PIPE KIT CPL. RACING 2000
	70	590.11.074.000	START NOT-AUS TASTER KPL. 2000 400/520 EXC RACING USA	START-STOP TIP SWITCH CPL.2000 400/520 EXC RACING USA
	70*	590.11.074.200	SCHAL F.STARTKN.U.NOT-AU.EU 01 400/520 EXC RACING AUS, EU	START-STOP TIP SWITCH CPL.2001 400/520 EXC RACING AUS, EU
	90	590.02.094.000	HANDDEKOSEIL RACING 2000	DECOMPR. CABLE RACING 2000
	92	590.02.091.200	GASSEIL*AUF-ZU*KPL.RACING 2000	THR.CABLE*OPEN-CLOSE* RAC.2000





HAND BRAKE CYLINDER



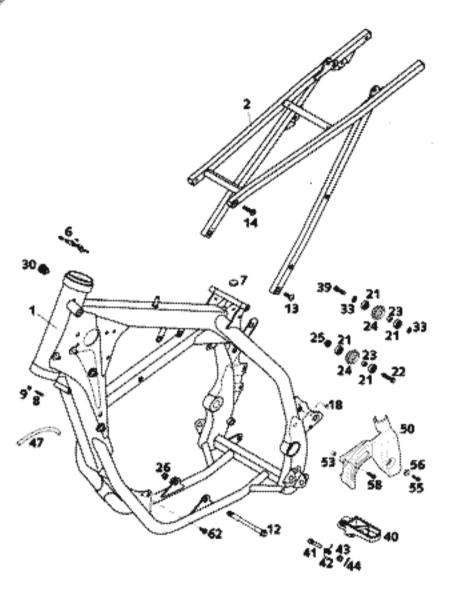


ΙĠ	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION Q	Г
31.	503.13.001.100	HANDBREMSZYŁ, NATUR KLEIN 2001	HANDBRAKE CYL. NAT. SMALL 2001	
9	503.13.003.000	HANDBREMSZYŁDECKEL KPL. NATUR	HANDBRAKE CYL.COVER CPL.NATURE	
10*	503.13.008.200	REPSATZ KOLBEN SX 2001	REP.SET PISTON SX 2001	
10*	503.13.008.300	REPSATZ KOLBEN EXC 2001	REP.SET PISTON EXC 2001	
11	503.13.005.000	SCHELLE KPL. NATUR	CLAMP CPL. NATURE	
12	0015 060253	SK.BUNDSCHRAUBE M 6X25 SW=8	HH COLLAR SCREW M 6X25 WS=8	
15"	503.13.006.100	HEBELSCHRAUBE KPL. 2001	LEVER SCREW CPL. 2001	
20*	503.13.002.100	HANDBREMSHEBEL KURZ 2001	HANDBRAKE LEVER SHORT 2001	
21	503.13.007.000	STELLSCHRAUBE KPL. SX 2000	ADJUSTING SCREW CPL. SX 2000	
21	503.13.007.100	STELLSCHRAUBE KPL. EXC 2000	ADJUSTING SCREW CPL. EXC 2000	
23	503.13.004.000	SCHUTZKAPPE HANDBREMSZYLINDER	PROTECTION CAP HAND BRAKE CYL.	
25	580.12.040.150	KLEMMSCHELLE FÜR SPIEGEL 194	CLAMP FOR MIRROW '94	
30	590.13.010.000	BREMSSCHL, VO. 1235MM SX 2000. SX	BRAKEHO. FRONT 1235MM SX 2000 SX	
30	590.13.011.000	BREMSSCHL. VO. 1300MM EXC 2000 MXC, EXC	BRAKEHO. FRONT 1300MM EXC 2000 MXC, EXC	
31	502.13.025.000	HOHLSCHRAUBE M10X1X19	HOLLOW SCREW M10X1X19	
32	420.13.226.000	CU-DICHTRING DIN7603-10X16X1	CU-SEAL RING DIN7603-10X16X1	
80	306054	BREMSFLÜSSIGKERT DOT 5.1	BRAKE FLUID DOT 5.1	







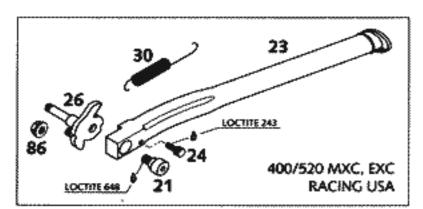


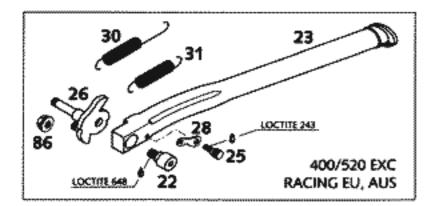
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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION
1.	590.03.001.400	RAHMEN 400/520 EXC RACING 2001 MIT SCHLOSSKÖRPER, SILBER	FRAME 400/520 EXC RACING 2001 WITH LOCK BODY, SILVER
2	590.03.002.044	AUSLEGER KPL. ALU RACING 2000	SUB FRAME CPL. ALU RACING 2000
6	710.03.007.000	STEUERKOPFSCHLOSS KPL, ZADI	STEERING HEAD LOCK CPL. ZADI
7	503.07.020.000	GUMMIPUFFER FÜR TANK '98	RUBBER BUFFER FOR TANK '98
8	590.01.037.000	ANSCHLAGSCHRAUBE M8X26 SW=10	SPECIAL SCREW M8X26 WS=10
9	0934 080003	SK.MUTTER DIN0934-M 8	HEXAGON NUT DINO934-M 8
12	590.03.013.000	MOTORTRAGSCHR. M10X125 SW=13 10.9	ENGINEBRAC.SCREW M10X125 WS=13 10.9
13	546.10.052.000	KETTENRADSCHRAUBE-ISK M 8X20	SPROCKET SCREW-AH M 8X20
14	545.10.052.100	KETTENRADSCHRISK MBX26 10.9	SPROCKET SCREW-AH M8X26 10.9
18	544.03.135.000	VERSCHLUSSPFROPFEN SFL10	PLASTIC CAP SFL10
21	0625 006087	RILLENKUGELLAGER 608 2RS C3	GROOVED BALL BEAR, 608 2RS C3
22	0015 080353	SK.BUNDSCHRAUBE M 8X35 SW=10	HH COLLAR SCREW M 8X35 WS=10
23	740.03.021.000	BOCHSE 8 X 12 X 6,5	BUSHING 8 X 12 X 6,5
24	523.03.053.000	KETTENROLLE D=30MM 125-380 '99	CHAIN ROLL D=30MM 125-380 '99
25	543.10.086.200	STOVER-FLANSCHMUTTER M8 10.9	SELF LOCKING NUT M8 10.9
26	543.10.086.100	SS.MUTTER M10 CU SW=14	SELF LOCKING NUT M18 CU WS=14
30	420.07.049.000	SCHUTZKAPPE	PLASTIC CAP
33	360.03.014.000	SCHNORR-SICHERUNGSSCHEIBE BMM	LOCK WASHER 8MM
39	0015 080303	SK.BUNDSCHRAUBE M 8X30 SW=10	HH COLLAR SCREW M 8X30 WS=10
40	590.03.040.050	FUSSRASTE LI. EXC SILBER 2000	FOOT PED L/S EXC SILVER 2000
40	590.03.040.150	FUSSRASTE LI. SX SILBER 2000	FOOT PED L/S SX SILVER 2000
****	590.03.041.050	FUSSRASTE RE. EXC SILBER 2000	FOOT PED R/S EXC SILVER 2000
	590.03.041.150	FUSSRASTE RE. SX SILBER 2000	FOOT PED R/S SX SILVER 2000
41	546.03.044.000	BOLZEN FÜR FUSSRASTER 9,8 X 50	BOLT FOR FOOTREST 9,8 X 50
42	546.03.041.000	FUSSRASTENFEDER LINKS & RECHTS	FOOTREST SPRING L/S & R/S
43	0125 100003	UNTERLEGSCHEIBE DIN0125-A10,5	WASHER DIN0125-A10,5
44	0094 032253	SPLINT DIN0094-3,2X25 STAHL	PIN DINO094-3,2X25 STEEL
47	550.07.016.001	SCHLAUCH 7X10 PER METER	PVC-HOSE 7X10 PER METER
50	590.30.060.000	KETTENRITZELABDECK.RACING 2000	SPROCKET COVER RACING 2000
53	546.13.038.150	8ÚCHSE 6,5XBX11	BUSHING 6,5X8X11
55	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW=8	HH COLLAR SCREW M 6X20 WS×8
56	503.08.053.000	8ÚCHSE FÚR SPOILER 6X11X16X7,5	BUSH FOR SPOILER 6X11X16X7,5
58	0015 060403	SK.BUNDSCHRAUBE M 6X40 SW=8	HH COLLAR SCREW M 6X40 WS=8
62	0014 060153	SK.BUNDSCHRAUBE M 6X15 SW=8	HH COLLAR SCREW M 6X15 WS=8
			-0-0-a











SIDE STAND

STOVER-FLANSCHMUTTER M8 10.9

		SIDE STAND	400/520	2001
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
21	503.03.023.060	SCHRAUBE MB SEITENST, EXC. 198	SCREW M8 SIDE STAND EXC '98	1
22	503.03.023.160	SCHRAUBE M8 SEITENST. EGS 198	SCREW M8 SIDE STAND EGS 98	1
23	503.03.023.000	SEITENSTÄNDER L×377AAM 198	SIDE STAND L=377MM '98	1
24	503.03.023.052	BOLZEN STÄNDERFEDER M5 EXC'98	BOLT SIDE ST.SPRING M5 EXC'98	1
25	503.03.023.152	BOLZEN STÄNDERFEDER M5 EGS'98	BOLT SIDE ST.SPRING M5 EGS'98	1
26	503.03.026.000	STÅNDERKONSOLE KPL. 125-380'98	SIDE ST. BRACKET CPL. 125-380'98	1
28	503.03.023.054	HALTEBLECH FÜR FEDER EGS '98	BRACKET FOR SPRING EGS '98	1
29	503.03.025.000	GUMMI FÜR SEITENSTÄNDER '98	RUBBER FOR SIDE STAND 98	1
30	503.03.024.000	STÂNDERFEDER 125-380 EXC '98	SIDESTAND SPRING 125-380EXC'98	†
31	100.03.021.000	STÄNDERFEDER KURZ	STAND SPRING SHORT	1
59	584.29.059.000	LOCTITÉ 648 GRÛN 20ML	LOCTITE 648 GREEN 20ML	1
60	6 899 785	LOCTITE 243 BLAU 6CCM	LOCTITE 243 BLUE 6CCM	1



543.10.086.200



SELF LOCKING NUT MR

10.9



SWINGARM, CHAIN GUARD 400/520 2001



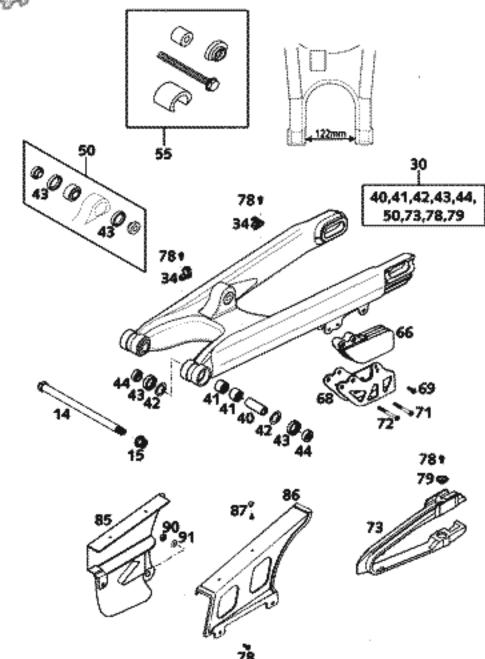


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
14	503.03.014.000	SCHWINGARMBOLZEN 14XZ52 SW=22	SWINGARM BOLT 14X252 WS=22	1
15	546.03.015.000	STOPPMUTTER M14X1,5 SW=19	SELF LOCKING NUT M14X1,5 WS×19	1
30*	590.04.030.244	SCHWINGARM KPL. 540 SXS 2000	SWINGARM CPL 540 5XS 2000	1
34	546.11.076.100	HALTESCHELLE FÜR BREMSSCHL. '96	RETAIN.CLAMP FOR BRAKE HOSE'96	2
40	502.03.081.700	LAGERHÜLSE 15X20X38,75	BEARING SLEEVE 15X20X38,7	- 2
41*	590.04.031.000	NADELHÜLSE HK2012V	NEEDLE BUSH HK2012V	4
42	590.04.033.000	ANLAUFSCH. 22,2X31,7X0,8 2000	STOP DISK 22,2X31,7X0,8 2000	2
43	0760 253270	WELLENDICHTRING 25X32X7	SHAFT SEAL RING 25X32X7	6
44	546.03.090.000	TASSE FÜR WELLENDICHTR. 15X25X9	BUCKET F.SHAFTSEALRING 15X25X9	4
50	503.04.090.044	SCHWENKLAGER+BUCHSEN PDS *99	HEIM JOINT+BUSHES POS '99	1
55*	503.29.000.044	WERKZEUG LAGERMONTAGE PDS	TOOL BEARING MOUNTING PDS	1
66	546.07.066.100	KETTENFÜHRUNG HINTEN "94	CHAIN GUIDE REAR '94	1
68°	546.07.070.144	HALTEBLECH KPL.	RETAINING PLATE CPL.	1
69	0015 060163	SK.BUNDSCHRAU8E M 6X16 SWv8	HH COLLAR SCREW M 6X16 WS=8	1
71	0015 060503	SK.BUNDSCHRAUBE M 6X50 SW=8	HH COLLAR SCREW M 6X50 WS∞8	1(2)
72	0015 060553	SK.BUNDSCHRAUBE M 6X55 SW=8	HH COLLAR SCREW M 6X55 WS=8	1
73	503.04.066.000	KETTENGLEITSCHUTZ '97	CHAIN GUARD '97	1
78	0009 050103	GEW.FURCHSCHRAUBE M 5,0X10	SPECIAL SCREW M 5,0X10	6
79	722.10.079.000	STÜTZSCHALE	BUCKET	2
85	503.04.060.100	KETTENSCHUTZ KLEIN EXC 2000	CHAIN GUARD SMALL EXC 2000	1
86	546.07.460.000	KETTENSCHUTZ GROSS EGS	CHAIN GUARD LARGE EGS	1
87	200.12.062.055	HOHENIET 2-TLG.	HOLLOW RIVET TWO PARTS	2
90	0985 060003	SS.MUTTER DIN0985-M 6	SELF LOCK. NUT DIN0985-M 6	1
91	0021 060003	SCHEIBE DIN9021-A 6,4	WASHER DIN9021-A 6,4	1





REAR BRAKE CONTROL

400/520



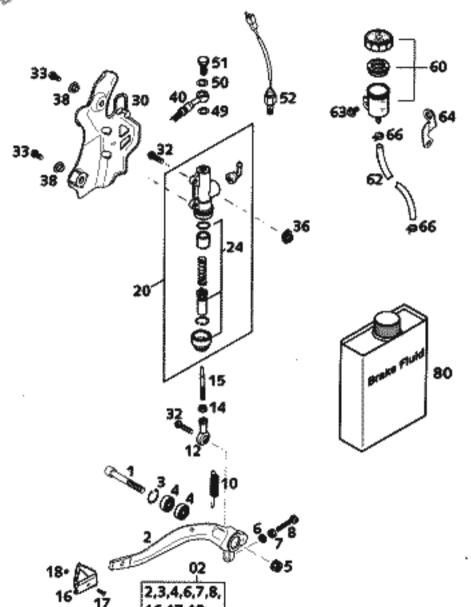


FIG	TEILNR/PARTNR	BEZEICHNUNG
1	0912 080603	ISK.SCHRAUBE DIN0912-M 8X60
02	590.03.060.044	FUSSBREMSHEBEL KPL.RACING 2000
3	0472 022100	SICHERUNGSRING DIN0472-22X1
4	0625 006087	RILLENKUGELLAGER 608 2RS C3
5	543.10.086.200	STOVER-FLANSCHMUTTER M8 10.9
6	120.11.016.000	SCHEIBE 6 X 12 X 3
7	0934 060003	SK.MUTTER DIN0934-M 6
8	0933 060353	SK.SCHRAUBE DIN0933-M 6X35
10	546.03.062.000	RÜCKZUGFEDER FÜR BREMSHEBEL
12	546.03.069.000	GELENKKOPF M6 FUBBREMSHEBEL
14	0934 060003	SK.MUTTER DIN0934-M 6
15	546.03.068.000	DRUCKSTANGE 250 '90
16	546.03.060.150	AUFTRITT FÜR BREMSHEBEL
17	0966 050203	LI.SENKSCHRAUBE DIN0966-M 5X20
18	0985 050003	SS.MUTTER DIN0985-M 5
20*	503.13.060.100	FUSSBREMSZYL, 13AAAA NATUR 2001
24	503.13.061.000	REP.SATZ KOLBEN 12MM 2000
.30	590.03.093.000	BREMSZYŁ SCHUTZ RACING 2000
32	0015 060203	SK:BUNDSCHRAUBE M 6X20 SW=8
33	0015 060123	SK BUNDSCHRAUBE M 6X12 SW=8
36	502.35.033.300	KLIPS-MUTTERNHALTER M6 KP142
38	503.08.052.000	BÜCHSE FÜR SPOILER 6X11X16X5
40	503.13.070.000	8REMSSCHL.HI. 590MM 125-380'98
49	420.13.026.000 ,	CU-DICHTRING DIN7603-10X16X1,5
50	420.13.226.000	CU-DICHTRING DIN7603-10X16X1
51	502.13.025.000	HOHL5CHRAUB€ M10X1X19
52	503.11.051.100	BREMSLICHTSCHALTER HINTEN '98
60	545.13.030.044	BREMSFLÜSSIGKEITSRESERVOIR '89
62	580:07:016:101	SCHLAUCH FÜR RESERVOIR 6X1,5
63	0014 060103	SK.BUNDSCHRAUBE M 6X10 SW=8
64	590.13.068.000	HALTEBLECH BREMSFLÚS.RESERVOIR
66	580.07.017.000	YDNAC KLAMMER 10101 (9MM)
80	306054	BREMSFLÜSSIGKEIT DOT 5.1

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DESCRIPTION	QTY
AH SCREW DIN0912-M 8X60	1
RÉAR FOOT BRAKE LEVER CPL.2000) 1
CIRCLIP DINO472-22X1	1
GROOVED BALL BEAR, 608 2RS C3	2
SELF LOCKING NUT M8 10.9	1
WASHER 6 X 12 X 3	1
HEXAGON NUT DIN0934-M 6	1
HH SCREW DIN0933-M 6X35	1
RETURN SPRING FOR BRAKE LEVER	1
SWIVEL HEAD MG FOOT BRAKELEY	ER 1
HEXAGON NUT DIN0934-M 6	1
PRESSURE ROD ALU 250 '90	1
STEP PLATE FOR BRAKE LEVER	1
OVAL HEAD SCREW DIN0966-M 5X	20 1
SELF LOCKING NUT DINIO985-M 5	1
FOOTBRAKECYL. 13MM NATURE 20	701
REP. KIT PISTON 12MM 2000	1
BRAKECYL.PROTECTOR RACING 20X	00 1
HH COLLAR SCREW M 6X20 WS≈	8 3
HH COLLAR SCREW M 6X12 WS=	8 2
SNAP-NUT HOLDER MG KP142	2
BUSH FOR SPOILER 6X11X16X5	2
BRAKE HOSE RE.590MM 125-380'98	7 1
CU-SEAL RING DIN7603-10X16X1,5	1
CU-SEAL RING DIN7603-10X16X1	1
HOLLOW SCREW M10X1X19	1
BRAKE LIGHT SWITCH REAR '98	1
BRAKE FLUID RESERVOIR 189	1
HOSE FOR RESERVOIR 6X1,5	0,4
HH COLLAR SCREW M 6X10 WS=	8 1
BRACKET BRAKE FLUID RESERVOIR	1
YDNAC CLAMP 10101 (9MM)	2
BRAKE FLUID DOT 5.1	1





SHOCK ABSORBER WP PDS

400/520	200
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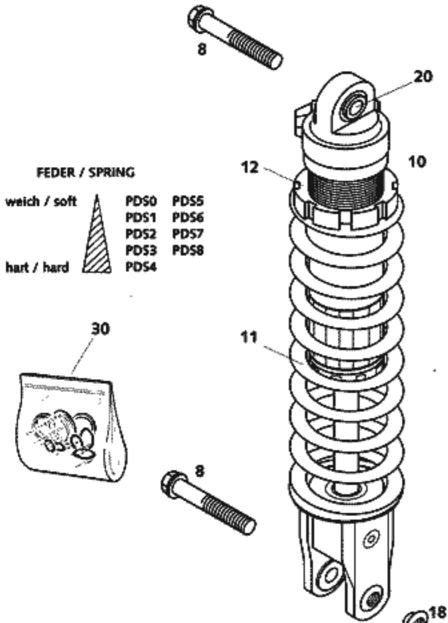


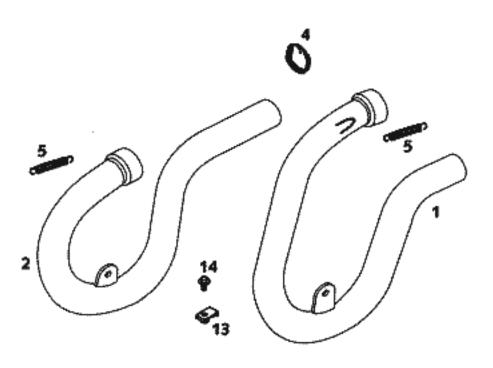
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION QT
8	0015 120556	SK.BUNDSCHRAUBE M12X55 SW=13	HH COLLAR SCREW M12X55 WS=13
10*	1218.V732	MONOSHOCK PDS SX RAC. 2001	MONOSHOCK PDS SX RAC. 2001
10"	1218.V733	MONOSHOCK PDS MXC,EXC RAC.2001	MONOSHOCK PD\$ MXC,EXC RAC.2001
11*	9121.0013	+ FEDER PDS0-250 65-83N/MM	SPRING PDS0-250 65-83N/MM
11	9121.0009	FEDER PDS1-250 70-90N/MM	SPRING PD51-250 70-90N/MM
11	9121.0010	FEDER PDS2-250 75-96N/MM	SPRING POS2-250 75-96N/MM
11	9121.0011	FEDER PDS3-250 80-103N/MM	SPRING PDS3-250 80-103N/MM
11*	9121.0012	FEDER PDS4-250 85-111N/AAA	SPRING PDS4-250 85-111N/MM
11*	9121.0014	+ FEDER PDS5-265 66-86N/MM	SPRING PDS5-265 66-86N/MM
77*	9121.0015	+ FEDER PDS6-265 71,5-90,5N/MM	SPRING PDS6-265 71,5-90,5N/MM
11*	9121.0016	+ FEDER PDS7-265 76-95N/MM	SPRING PDS7-265 76-95N/MM
111	9121.0017	+ FEDER PD\$8-265 81-99,5N/MM	SPRING PDS8-265 81-99,5N/MM
12	5018.0186	EINSTELLR. FEDER POS M6 2000	SPRINGRETAINER PDS MG 2000
18	503.04.018.000	GEWINDEBÜCHSE M12 PDS 198	BUSHING M12 PDS '98
20	5018.01515	+ BÜCHSE+LAGER KPL.PDS 12MM'99	BUSH+BEARINGS CPL. PDS 12MM'99
30	R120.04	+ REP.SATZ. DICHTRINGE PDS '99	REP.KIT GASKET RINGS PDS '99

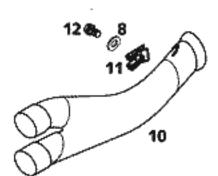




EXHAUST PIPE, INTERM.TUBE 400/520







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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	590.05.007.000 *	AUSPUFFROHR LINKS RACING 2000	EXHAUST PIPE L/S RACING 2000	1
2	590.05.008.000	AUSPUFFROHR RECHTS RACING 2000	EXHAUST PIPE R/S RACING 2000	1
4	583.05.053.001	KERAMIKSCHNUR 1 METER	CERAMIC LINE 1 METER	1
5	503.05.016.000	ZUGFEDER L=55MM ÖSEN BEWEGLICH	TENSION SPRING L=55MM	4
8	0125 060003	UNTERLEGSCHEIBE DINO125-A 8,4	WASHER DINO125-A 8,4	1
10	590.05.060.000	AUSPUFF-ZWISCHENROHR RAC. 2000	EXHAUST-INTERMEDIARE TUBE 2000	1
11	546.03.048.000	MEHRBEREICHSBLECHMUTTER M8	RANGE CHANGE METAL NUT MB	1
12	0015 080123	SK.BUNDSCHRAUBE M 8X12 SW=10	HH COLLAR SCREW M 8X12 WS=10	1
13	546.03.048.100	MEHRBEREICHSBLECHMUTTER M6	RANGE CHANGE METAL NUT M6	1
14	0014 060103	SK.BUNDSCHRAUBE M 6X10 SW=8	HH COLLAR SCREW M 6X10 WS=8	1





EXHAUST SILENCER



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FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	590.05.079.000	ENDDÄMPFER KPL, SX RACING 2000 400/520 SX RACING	SILENCER CPL. SX RACING 2000 400/520 SX RACING	1
3	590.05.081.000	ENDDÄMPF, EXC UNGEDR, RAC.2000 400/520 EXC RACING	SILENCER EXC UNTHROTT.RAC.2000 400/520 EXC RACING	x
5	590.05.081.100	ENDDÄMPFER EXC GEDR, RAC. 2000 400/520 EXC RACING	SILENCER EXC THROTT, RAC. 2000 400/520 EXC RACING	1
7*	. 590:05:082:100	ENDDÅMPFER SPARKY 2001 400/520 MXC, EXC RACING USA	SILENCER EXC SPARKY RAC. 2001 400/520 MXC, EXC RACING USA	1
8	590.05.081.052	ENDOÄM,ANSCHL,KAPPE KPL. 2000	SILENC.CONNECTING CAP CPL.2000	1
10	0137 060000	FEDERSCHEIBE DIN0137-8 6	SPRING WASHER DIN0137-B 6	2
11	546.05.069.000	BÜCHSE 7,5X12X28X7,8 '96	BUSHING 7,5X12X28X7,8 '96	4
12	546.05.068.000	DÄMPFUNGSELEMENT SCHWARZ	EXHAUST BRACKET RUBBER BLACK	2
. 13	546.03.048.100	MEHRBEREICHSBLECHMUTTER M6	RANGE CHANGE METAL NUT M6	2
14	0015 060303	SK.BUNDSCHRAUBE M 6X30 SW=8	HH COLLAR SCREW M 6X30 WS=8	2
20	503.05.016.000	ZUGFEDER L=55MM ÖSEN BEWEGLICH	TENSION SPRING L=55MM	2
21	0011 480802	BLINDNIETE 4,8X 8,0 NIRO	DUMMY RIVET 4,8X 8,0 NIRO	12(6)
22	0009 050103	GEW.FURCHSCHRAUBE M 5,0X10	SPECIAL SCREW M 5,0X10	6
24	0770 223601	O-RING 82,14X3,53 SILIKON	O-RING 82,14X3,53 SILIKON	2
30	590.05.081.053	ENDKAPPE UNGEDROSSELT RAC.2000	ENDCAP UNTHROTTLED RACING 200	00 1
31	590.05.081.150	ENDKAPPE GEDROSSELT RAC. 2000	ENDCAP THROTTLED RACING 2000) 1
32	590.05.078,550	DÄMMSTOFF 550GRAMM L×550MM SX	STUFF, YARN 550GRAMM L=550MM	SX 1
34	587.05.078.350	DÄMMSTOFF 350 GRAMM '99	STUFFINGYARN 350 GRAMM '99	1
35	583.05.078.002	DÂMMSTOFFMATTE HINTEN 90GR. '98	STUFFING YARN REAR 90 GRAMM'98	8 1





AIR FILTER BOX



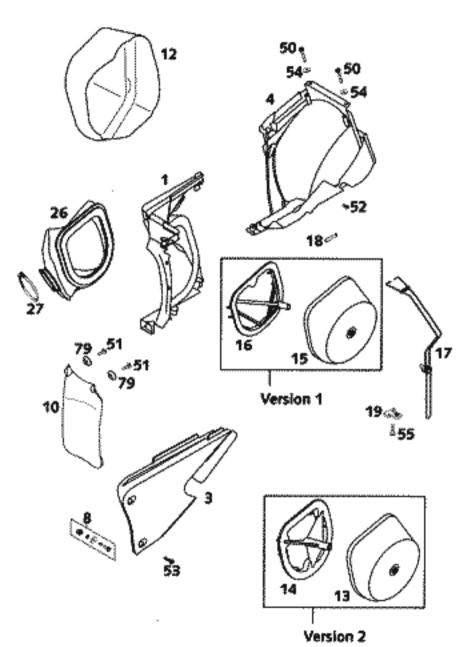


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION Q
1	503.06.001.051	FILTERWAND 125-380 '98	FILTER WALL CPL 125-380 '98
3	503.06.003.044	Filterkastendeckel KPL, 2T '98 Mit Schnellverschluss	FILTER BOX COVER CPL. '98 WITH QUICK RELEASE
4	503.06.001.052	FILTERKASTENHINTERTEIL '98	FILTER BOX PART REAR '98
8	503.06.008.044	SCHNELLVERSCHLUSS KPL. '98	QUICK RELEASE CPL. '98
10	503.06.010.000	SPRITZSCHUTZ F.FILTERKASTEN 98	FENDER FOR FILTER BOX '98
12	503.06.012.000	DROSSELKAPPE 125-380EGS KPL.98	THROTTLE CAP 125-380 EGS '98
13*	590.06.015.000	LUFTFILTER RACING 2001	AIR FILTER RACING 2001
14*	590.06.016.000	FILTERTRÄGER M. FLAMMSCH, 2001	FILTER CARRIER RAC. 2001
15	503.06.015.000	LUFTFILTER 125-380 '98	AIR FILTER 125-380 '98
16	503.06.016.000	FILTERTRÄGER 125-380 '98	FILTER CARRIER 125-380 '98
17	503.06.017.000	FILTERHALTEBÜGEL KPL. 2TAKT'98	FILTER SUPPORT CPL.2-STROKE'98
18	503.06.018.000	FILTERTRÄGERHÜLSE 125-380 '98	FILTER SUPPORT BUSH 125-380'98
19	503.06.019.000	BEFESTIGUNGSBLECH FILTERBÜGEL	FASTEN. DEVICE FILTER SUPPORT
26	590.06.026.000	VERGASERMANSCHETTE RACING 2000	CABURETOR CONNECTING BOOT 2000
27	510.06.027.000	SCHLAUCHBINDER 50-70MM	HOSE CLAMP 50-70MM
50	0017 060403	SONDERSCHRAUBE T60 6X40	SPECIAL SCREW T60 6X40
51	0017 060203	SONDERSCHRAUBE T60 6X20	SPECIAL SCREW T60 6X20
52	0009 050103	GEW.FURCHSCHRAUBE M 5,0X10	SPECIAL SCREW M 5,0X10
53	0016 070253	KUNSTSTOFFSCHR. K7X25 PT1447	PLASTIC SCREW K7X25 PT1447
54	0125 060003	UNTERLEGSCHEIBE DIN0125-A 6,4	WASHER DIN0125-A 6,4
55	0017 060303	SONDERSCHRAUBE T60 6X30	SPECIAL SCREW TGO 6X30
79	722.10,079,000	STÜTZSCHALE	BUCKET





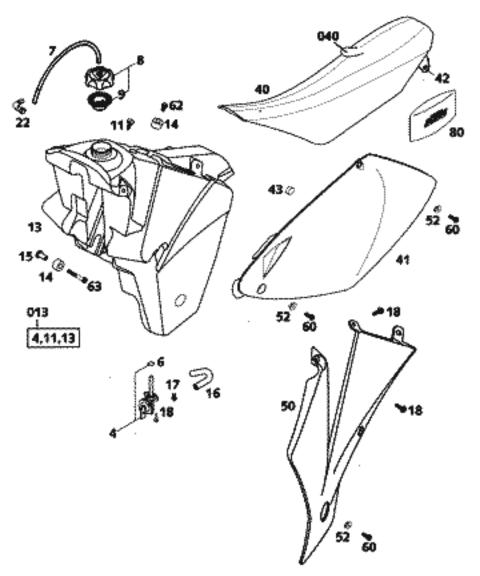
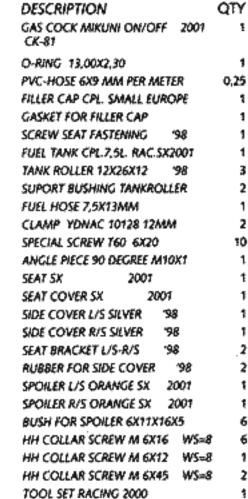


FIG	TEILNR/PARTNR	BEZEICHNUNG
4*	503.07.005.000	BENZINHAHN MIKUNI ON/OFF 2001 CK-81
6*	0770 130023	O-RING 13,00X2,30
7	310.07.107.001	PVC-SCHEAUCH 6X9 MM PER METER
8	590.07.008.044	TANKVERSCHLIKPLIKLEIN EUROPA
9	490.07.009.000	DICHTUNG FÜR TANKVERSCHLUSS
11	503.07.011.000	SCHRAUBE SITZBANKBEF. '98
013*	590.07.113.000	BENZINTANK KPL.7,5L.RAC.SX2001
14	503.07.014.000	TANKROLLE 12X26X12 '98
15*	590.03.001.055	TANKROLLE BEFESTIGUNGSBÜCHSE
16	590.07.016.000	BENZINFORMSCHLAUCH 7,5X13MM
17	580.31.005.000	YDNAC KLAMMER 10128 12MM
18	0017 060203	SONDERSCHRAUBE T60 6X20
22	510.30.022.000	WINKELSTOCK 90 GRAD M10X1
40*	503.07.140.000	SITZBANK SX 2001
040*	503.07.140.050	SITZBANKÛBERZUG SX 2001
43	503.08.041.000/90	SEITEMVERKL, LINKS SILBER 198
779	503.08.042.000/90	SEFFENVERKL. RECHTS SILBER '98
42	503.07.041.000	SITZBANKHALTEWINKEL LI/RE '98
43	503.08.042.055	GUMMI FÜR SEITENVERKLEIDUNG 98
501	503.08.150.000/04	SPOILER LINKS ORANGE SX 2001
4	503.08.151.000/04	SPOILER RECHTS ORANGE SX 2001
52	503.08.052.000	BÜCHSE FÜR SPOILER 6X11X16X5
60	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8
62	0015 060123	SK.8UNDSCHRAUBE M 6X12 SW=8
63*	0015 060453	SK.BUNDSCHRAUBE M 6X45 SW=8
80	590.29.099.000	BORDWERKZEUG RACING 2000







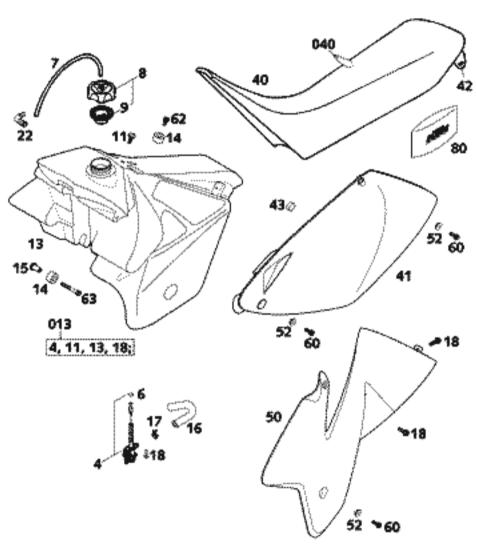
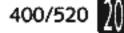


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESC
4	583.07.105.200	BENZINHAHN KPL. OFF-ON-RES	FUEL
6	550.07.006.200	O-RING 11X1,8 NBR 70	O-RIA
7	310.07.107.001	PVC-SCHLAUCH 6X9 MM PER METER	PVC-I
8	590.07.008.044	TANKVERSCHŁKPLKLEIN EUROPA	FILLER
9	490.07.009.000	DICHTUNG FÜR TANKVERSCHLUSS	GASK
11	503.07.011.000	SCHRAUBE SITZBANKBEF. '98	SCRE
013*	590.07.013.200	BENZINTANK KPL, 14L, NAT, 2001 400/520 MXC RACING	FUEL 400/
013*	590.07.013.300	BENZINTANK KPL, 9L, NAT, 2001 400/520 EXC RACING	FUEL 400/
14	503.07.014.000	TANKROLLE 12X26X12 '98	TANK
15	590.03.001.055	TANKROLLE BEFESTIGUNGSBÜCHSE	SUPO
16	590.07.016.000	BENZINFORMSCHLAUCH 7,5X13MM	FUEL
17	580.31.005.000	YDNAC KLAMMER 10128 12MM	CLAM
18	0017 060203	SONDERSCHRAUBE T60 6X20	SPECI
22	510.30.022.000	WINKELSTÜCK 90 GRAD M10X1	ANGL
40*	503.07.040.400	SITZBANK EXC 2001 400/520 EXC RACING	SEAT (400/
40*	503.07.040.500	SITZBANK MXC 2001 400/520 MXC RACING	SEAT (400/
040*	503.07.040.450	SITZBANKÜBERZUG EXC 2001 400/520 EXC RACING	SEAT (
040*	503.07.040.550	SITZBANKÜBERZUG MXC 2001 400/520 MXC RACING	SEAT (400/5
41	503.08.041.000/90	SEITENVERKL. LINKS SILBER 198	SIDE (
-	503.08.042.000/90	SEITENVERKL. RECHTS SILBER '98	SIDE C
42	503.07.041.000	SITZBANKHALTEWINKEL LI/RE '98	SEAT E
43	503.08.042.055	GUMMI FÜR SEITENVERKLEIDUNG '98	RUBBI
50*	503.08.050.100/04	SPOILER LINKS ORANGE EXC 2001	SPOIL
	503.08.051.100/04	SPOILER RECHTS ORANGE EXC 2001	SPOR
52	503.08.052.000	BÛCHSE FÛR SPOILER 6X11X16X5	BUSH
60	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH C
62	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH CO
63	0015 060453	SK.BUNDSCHRAUBE M 6X45 SW«8	HH CO
80	590.29.099.000	BORDWERKZEUG RACING 2000	1001





MASK, FENDER





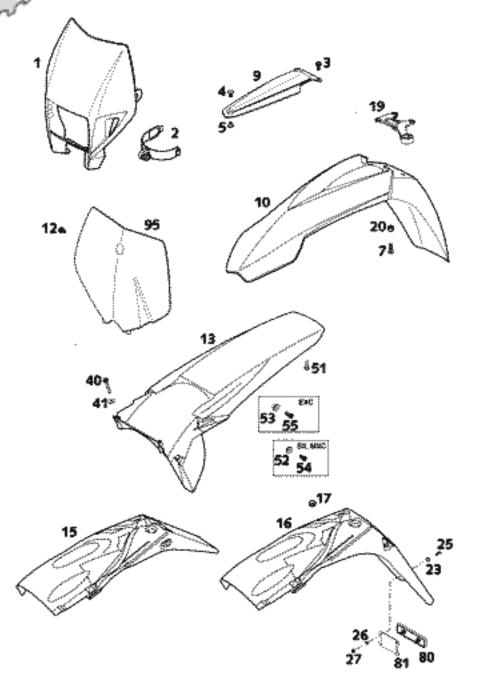


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION
1	503.08.001.000/04	SCHEIN.MASKE ORANGE EXC/EGS'99	H.LIGHT MASK ORANGE EXC/EGS'99
2	502.11.086.000	MASKENGUMMI UFO WP '95	MASK RUBBER UFO WP '95
3	0014 060153	SK.BUNDSCHRAUBE M 6X15 SW=8	HH COLLAR SCREW M 6X15 WS=8
4	503.08.009.050	SCHRAUBE KOTFL.STR.M8X9 SW=17	SCREW FEND.BRACE M8X9 WS=17
5	503.08.009.051	MUTTER KOTFLISTR, MB SW=17	NUR FENDER BRACE M8 WS=17
7	0014 060203	SK.BUNDSCHRAUBE M 6X20 SW=8	HH COLLAR SCREW M 6X20 WS=8
9	503.08.009.100	KOTFLÜGELSTREBE SCHWARZ '99	FENDER BRACE BLACK '99
10	503.08.010.100/04	KOTFLÚGEL VORNE ORANGE '99	FENDER FRONT ORANGE '99
12	0014 060103	SK.BUNDSCHRAUBE M 6X10 SW=8	HH COLLAR SCREW M 6X10 WS=8
13	503.08.013.000/90	KOTFLÜGEL HINTEN SX SILBER '98 400/520 SX, MXC RACING	REAR FENDER SX SILVER '98 400/520 SX, MXC RACING
13	503.08.013.100/90	KOTFLÜGEL HINTEN EXC SILBER 400/520 EXC RACING	REAR FENDER EXC SILVER '98 400/520 EXC RACING
15	503.08.015.000	NUMMERTAFELTRÄGER 2T EXC '98 400/520 EXC RACING USA	NUMBER PLATE CARRIER EXC '98 400/520 EXC RACING USA
16	503.08.015.100	NUMMERTAFELTRÄGER 2T EGS '98 400/520 EXC RACING	NUMBER PLATE CARRIER EGS '98 400/520 EXC RACING
17	310.08.060.000	KABELTÜLLE D=8MM OFFEN	RUBBER SLEEVE D=8MM OPEN
19	590.08.019.000	BREMSSCHLAUCHFÜHRUNG 2000	BRAKE HOSE GUIDE 2000
20	502.08.020.000	DISTANZBÜCHSE 7X10X7,5	SPACER BUSHING 7X10X7,5
23	400,06,006,000	FASSONSCHEIBE 6MM	WASHER 6MM
25	0966 050163	LESENKSCHRAUBE DIN0966-M 5X16	OVAL HEAD SCREW DIN0966-M 5X16
26	0125 050003	UNTERLEGSCHEIBE DINO125-A 5,0	WASHER DINO125-A 5,0
27	0985 050003	SS.MUTTER DIN0985-M 5	SELF LOCKING NUT DIN0985-M 5
40	0017 060403	SONDERSCHRAUBE T60 6X40	SPECIAL SCREW T60 6X40
41	0125 060003	UNTERLEGSCHEIBE DIN0125-A 6,4	WASHER DINO125-A 6,4
51	0017 060203	SONDERSCHRAUBE T60 6X20	SPECIAL SCREW T60 6X20
52	503.08.052.100	BÜCHSE EKOTFLÜGEL 6X11X20X5	BUSH FOR FENDER 6X11X20X5
53	503.08.053.100	BÚCHSE ENUM.TRÄG. 6X11X22X9,5	BUSH F.NUM.PL.CAR. 6X11X22X9,5
54	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW+8	HH COLLAR SCREW M 6X12 WS=8
55	0015 060163	SK.BUNDSCHRAUBE M 6X16 SW=8	HH COLLAR SCREW M 6X16 WS=8
80	584.12.080.000	RÜCKSTRAHLER ROT LC4 '98	REFLECTOR RED LC4 '98
81	584.12.080.050	HALTERUNG FÜR RÜCKSTRAHLER	BRACKET FOR REFLECTOR
95	503.08.007.000/04	STARTNUMMERTAFEL ORANGE SX '99	NUMBER PLATE ORANGE SX '99

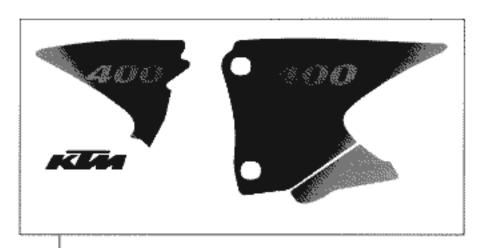




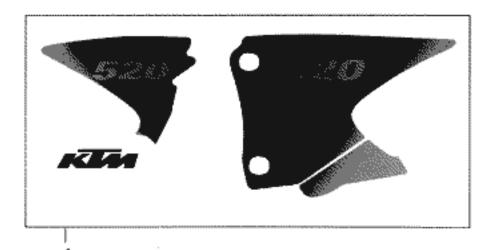
DECAL



FIG	TEILNR/PARTNR	BEZEICHNUNG		DESCRIPTION	QTY
2*	590.08.092.000	DEKORSATZ 400	2001	DISPLACEM. DECAL 400 RAC. 2001	1
4*	590.08.092.100.	DEKORSATZ 520	2001	DISPLACEM. DECAL 520 RAC. 2001	1



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FRONT WHEEL SX,EXC



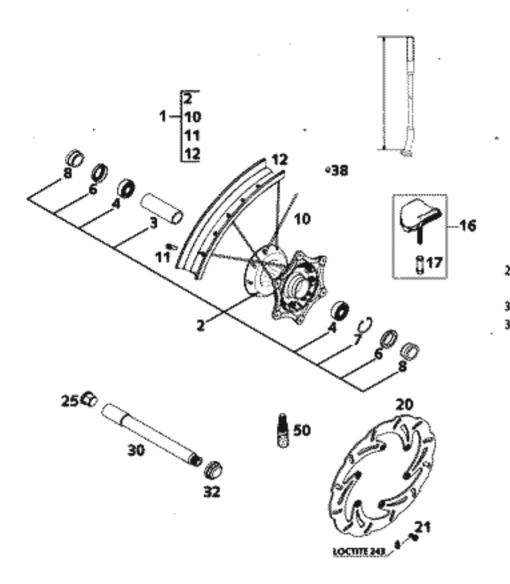


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	503.09.001.044	VORDERRAD 1,6X21°EXCEL SX 2000	FRONTWHEEL 1,6X21"EXCEL SX2000	1
1	503.09.001.144	VORDERRAD 1,6X21" DID SX 2000	FRONTWHEEL 1,6X21" DID SX 2000	1
2	503.09.010.044	VORDERRADNASE KPL. SX. 2000	FRONT HUB CPL. SX 2000	1
3	503.09.011.000	LAGERDISTANZROHR 20,5X25X80,3	BEAR. SPACERTUBE 20,5X25X80,3	1
4	0625 069047	RILLENKUGELL. NSK 6904 2RSRC3	GROOV.BALL BEAR.NSK6904 2RSRC3	2
6	0760 263770	WELLENDICHTRING 26X37X7 ASL	SHAFT SEAL RING 26X37X7 ASL	2
7	0472 037154	SICHERUNGSRING DIN0472-37X1,5	LOCK RING DINO472-37X1,5	1
8	503.09.012.000	DISTANZBÜCHSE 20X26X27,8 2000	SPACER BUSHING 20X26X27,8 2000	2
10	503.09.071.230	SPEICHE M4,5X230-15G 21" DDE	SPOKE M4,5X230-15G 21* DDE	36
11	503.09.072.000	SPEICHENNIPPEL M4,5X0,75 BX21	SPOKE NIPPLE M4,5X0,75 8X21	36
12	546.09.070.100	FEI,GE YORNE 1,6 X 21" EXCEL	FRONT RIM 1,6 X 21" EXCEL	1
12	546.09.070.200	FELGE VORNE 1,6X21" DID	FRONT RIM 1,6X21* DID	1
16	510.09.100.100	REIFENHALTER VM1 (1,60")	RIM LOCK VM1 (1,60°)	1
17	503.10.090.050	MUTTER FÜR REIFENHALTER '96	NUT WHEEL HOLDER '96	1
20	503.09.060.000	BREMSSCHEIBE VO. D=260MM 2000	BRAKE DISC FRONT D=260MM 2000	1
21*	590.09.062.013	SONDERSCHRAUBE M6 SW8	SPECIAL SCREW MG SWB	6
25	503.09.081.150	HALTEGRIFF F. STECKACHSE SW=21	HANDLE FOR FRONT AXLE WS=21	1
30*	503.09.081.200	STECKACHSE VO.USD43 185MM 2001	SWINGARM BOLT USD43 185MM 2001	, ,
32.	503.09.082.100	ACHSMUTTER VORNE M16X1,5/SW27	AXLE NUT FRONT M16X1,5/SW27	1
38	550.03.135.000	BLINDSTOPFEN FÜR FELGE	PLUG FOR RIM	×
50	6 899 785	LOCTITE 243 BLAU 6CCM	LOCTITE 243 BLUE 6CCM	1





FRONT WHEEL MXC,EXC



36

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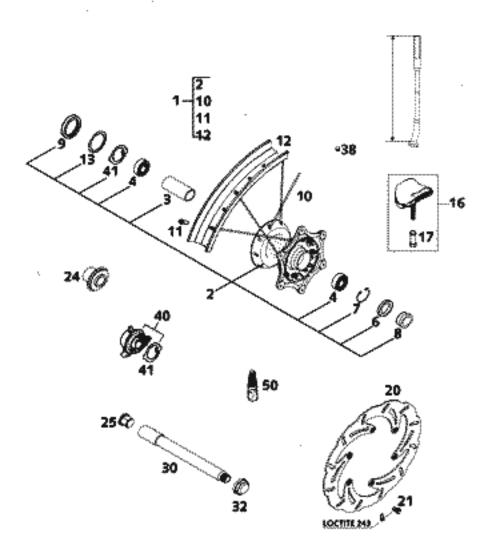


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION Q
1	503.09.001.244	VORDERRAD 1,6X21" DID EXC 2000	FRONTWHEEL 1,6X21*DID EXC 2000
2	503.09.010.144	VORDERRADNABE KPL. EXC 2000	FRONT HUB CPL. EXC 2000
3	503.09.011.100	EAGERDISTANZROHR 20,5X25X63,3	BEAR. SPACERTUBE 20,5X25X63,3
4	0625 069047	RILLENKUGELL. NSK 6904 2RSRC3	GROOV.BALL BEAR.NSK6904 2RSRC3
6	0760 263770	WELLENDICHTRING 26X37X7 ASL	SHAFT SEAL RING 26X37X7 ASL
7	0472 037154	SICHERUNGSRING DIN0472-37X1,5	LOCK RING DINO472-37X1,5
8	503.09.012.000	DISTANZBÜCHSE 20X26X27,8 2000	SPACER BUSHING 20X26X27,8 2000
9	0760 405270	WELLENDICHTRING 40X52X7 B	SHAFT SEAL RING 40X52X7 B
10	503.09.071.230	SPEICHE M4,5X230-15G 21" DDE	SPOKE M4,5X230-19G 21" DDE
11	503.09.072.000	SPEICHENNIPPEL M4,5X0,75 8X21	SPOKE NIPPLE M4,5X0,75 8X21
12	546.09,070.200	FELGE VORNE 1,6X21" DID	FRONT RIM 1,6X21" DID
13	581,11,054,000	SCHEBE 40 X 52 X 0,15 '92	WASHER 40 X 52 X 0,15 '92
16	510.09.100.100	RESFENHALTER VM1 (1,60°)	RIM LOCK VM1 (1,60°)
17	503.10.090.050	MUTTER FÜR REIFENHALTER '96	NUT WHEEL HOLDER '96
20	503.09.060.000	BREMSSCHEIBE VO. D=260MM 2000	BRAKE DISC FRONT D=260MM 2000
21*	590.09.062.013	SONDERSCHRAUBE M6X13 SW8 10:9	SPECIAL SCREW M6X13 WS8 10.9
24	503.09.019.100	DISTANZBÜCHSE F.YORDERRAD MXC	SPACER BUSHING FOR FRONT WHEEL
25	503.09.081,150	HALTEGRIFF F. STECKACHSE SW=21	HANDLE FOR FRONT AXLE WS=21
30*	503.09.081.200	STECKACHSE VO.USD43 185MM 2001	SWINGARM BOLT USD43 185MM 2001
32*	503.09.082.100	ACHSMUTTER VORNE M16X1,5/SW27	AXLE NUT FRONT M16X1,5/SW27
38	550.03.135.000	BLINDSTOPFEN FÜR FELGE	PLUG FOR RIM
40	503,14,050,000	TACHOANTRIEB 748220 (3.0) 2000	SPEEDOMÉTER DRIVE 748220 (3.0)
41	503.14.053.000	MITNEHMER F. TACHOANTRIES 2000	DRIV.DOG F.SPEEDOM.DRIVE 2000
50	6 899 785	LOCTITE 243 BLAU 6CCM	LOCTITE 243 BLUE 6CCM





BRAKE CALIPER FRONT





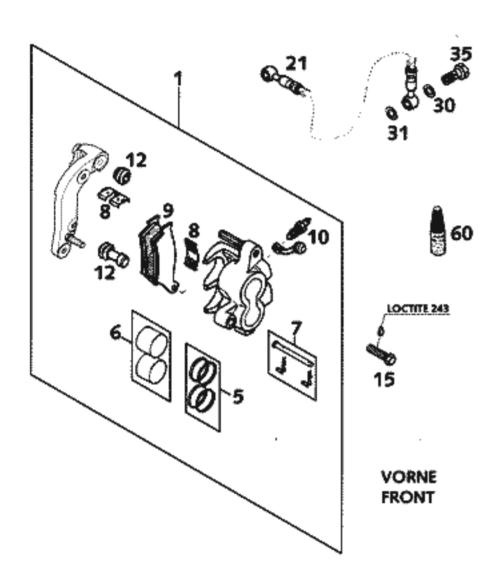
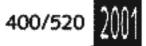


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	590.13.015.144	BREMSZANGE VO.KPL.BREMBO 2000	BRAKECALIPER FRONT BREMBO 2000	1
5	546.13.205.000	REP.SATZ 28MM	REPAIR KIT 28MM	1
6	546.13.206.000	REP.SATZ KÖLBEN 28MM	REPAIR KIT PISTON 28MM	1
7	546.13.210.100	BOLZEN KPL. 6X56	BOLT CPL 6X56	1
8	546.13.212.000	HALTEBLECHE GARNITUR BREMBO	RETAINING PLATE SET BREMBO	1
9	503.13.030.000	GARN.BREMSKLÖTZE TOSHIBA H38	BRAKE PAD SET TOSHIBA H38	×
9	546.13.209.044	GARN. BREMSKLÖTZE FERODO ID450	BRAKE PAD SET FERODO ID450	Х
9	503.13.030.100	GARN.BREMSKLÖT, TOSHIBA TT2701	BRAKE PAD SET TOSHIBA TT2701	3
10	545.13.214.000	ENTLÜFTUNGSSCHRAUBE M10X1	BLEEDER SCREW M10X1 -	1
12	546.13.218.000	MANSCHETTENSATZ	CUP SET SHORT	3
15	0015 080350	SK.BUNDSCHRAUBE M 8X35 M.SICH.	HH COLLAR SCREW M 8X35 W.LOCK	2
21	590.13.010.000	BREMSSCHL, VO. 1235MM SX 2000 400/520 SX RACING	BRAKEHO. FRONT 1235MM SX 2000 400/520 SX RACING	1
21	590.13.011.000	BREMSSCHL, VO. 1300MM EXC 2000 400/520 EXC RACING	BRAKEHO, FRONT 1300MM EXC 2000 400/520 EXC RACING	1
30	420.13.226.000	CU-DICHTRING DIN7603-10X16X1	CU-SEAL RING DIN7603-10X16X1	2
31	420.13.026.000	CU-DICHTRING DIN7603-10X16X1,5	CU-SEAL RING DIN7603-10X16X1,5	2
35	502.13.025.000	HOHLSCHRAU8E M10X1X19	HOLLOW SCREW M10X1X19	1
60	6 899 785	LOCTITE 243 BLAU 6CCM	LOCTITE 243 BLUE 6CCM	1





REAR WHEEL



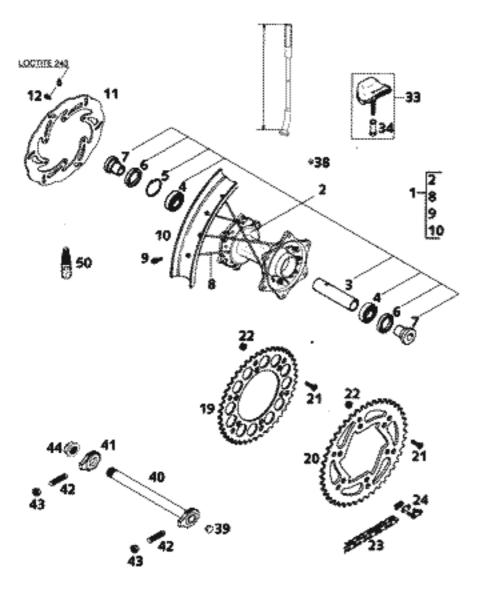
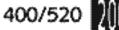


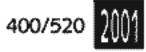
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
1	503.10.001.144	HINTERR.KPL.2.15X19"EXCEL 2000 400/520 SX RACING	R.WHEEL CPL.2.15X19°EXCEL 2000 400/520 SX RACING	1
1	503.10.001.244	HINTERRAD KPL.2.15X18*DID 2000 400/520 EXC RACING	REARWHEEL CPL.2.15X18*DID 2000 400/520 EXC RACING	1
2	503.10.010.044	HINTERRADNABE KPL.125-380 2000	REARWHEEL HUB CPL.125-380 2000	1
3	565.10.011.000	LAGERDISTANZROHR 121,5 MM	BEARING SPACER TUBE 121,5MM	1
4	0625 060058	RILLENKUGELLAGER 6005 2RSR.C3	GROOVED BALL BEAR, 6005 2RS C3	2
5	0472 047175	SICHERUNGSRING DINO472-47X1,75	CIRCLIP DINO472-47X1,75	1
6	0760 324771	WELLENDICHTRING 32X47X7 BSL	SHAFT SEAL RING 32X47X7 BSL	2
7	546.10.016.000	BÚCHSE FÜR NABE	BUSHING FOR HUB	2
8	503.10.071.207	SPEICHE M6X207-10G 19" DDE	SPOKE M5X207-10G 19* DDE	36
8	503.10.071.197	SPEICHE M5X197-10G 18" DDE	SPOKE M5X197-10G 18* DDE	36
9	583.09.072.000	STAHLNIPPEL M5 VERCHROMT	STEEL NIPPLE M5 CHROME PLATED	36
10	546.10.070.100	FELGE HINTEN 2,15X19" EXCEL	REAR RIM 2,15X19" EXCEL	3
10	546.10.070.300	FELGE HINTEN 2,15X18" DID	REAR RIM 2,15X18" DID	1
11	503.10.060.000	BREMSSCHEIBE HINT.D=220MM 2000	BRAKE DISC REAR D=220MM 2000	1
12*	590.09.062.013	SONDERSCHRAUBE M6X13 SW8 10.9	SPECIAL SCREW M6X13 WS8 10.9	6
19	583.10.051.038	KETTENRAD 38-Z	REAR SPROCKET 38-T	X
19	583.10.151.040	KETTENRAD 40-Z	REAR SPROCKET 40-T	X
19	583.10.051.042	KETTENRAD 42-Z	REAR SPROCKET 42-T	X
19	583.10.151.045	KETTENRAD 45-Z	REAR SPROCKET 45-T	×
20	583.10.151.048	KETTENRAD 48-Z	REAR SPROCKET 48-T	1
20	583.10.151.050	KETTENRAD 50-Z	REAR SPROCKET 50-T	1
20	583.10.151.052	KETTENRAD 52-Z	REAR SPROCKET 52-T	1
21	545.10.052.100	KETTENRADSCHRISK M8X26 10.9	SPROCKET SCREW-AH M8X26 10:9	6
22	543.10:086.200	STOVER-FLANSCHMUTTER M8 10.9	SELF LOCKING NUT MB 10.9	6
23	500.10.065.100	O-RING KETTE 5/8X1/4" DID 118 ROLLEN	O-RING CHAIN 5/8X1/4* DID 118 ROLLS	1
23	500.10.065.101	O-R.KETTE 5/8X1/4*/M M.SCHLO6	O-R.CHAIN 5/8X1/4*/M W.LINK	X
24	500.10.066.100	KÉTTENSCHŁOSS 5/8X1/4° O-RING	MASTER LINK 5/8X1/4" O-RING	1
33	540.10.100.100	REIFENHALTER VM3 (2.15")	RIM LOCK VM3 (2.15")	1(2)
34	503.10.090.050	MUTTER FÜR REIFENHALTER '96	NUT WHEEL HOLDER '96	1(2)
38	550.03.135.000	BLINDSTOPFEN FÜR FELGE	PLUG FOR RIM	×
39	502.10.086.000	ABDECKKAPPE SFL16	COVERING CAP SFL16	1
40	503.10.085.044	STECKACHSE HINT.KPL.265MM 2000	AXLE REAR CPL. 265MM 2000	1
41	503.10.084.000	KETTENSPANNER RECHTS 2000	CHAIN TENSIONER R/S 2000	1
42	503.04.040.000	SCHRAUBE M10X1,25 SW=10 2000	SPECIAL SCREW M10X1,25 WS=10	2
43	584.14.030.000	SK-BUNDMUTTER M10X1,25 SW=13	HH COLLAR NUT M10X1,25 WSx13	2
44	503.10.099.000	SK-MUTTER M20X1,5 '98	HEXAGON NUT M20X1,5 98	1
50	6 899 785	LOCTITE 243 BLAU 6CCM	LOCTITE 243 BLUE 6CCM	1





BRAKE CALIPER REAR





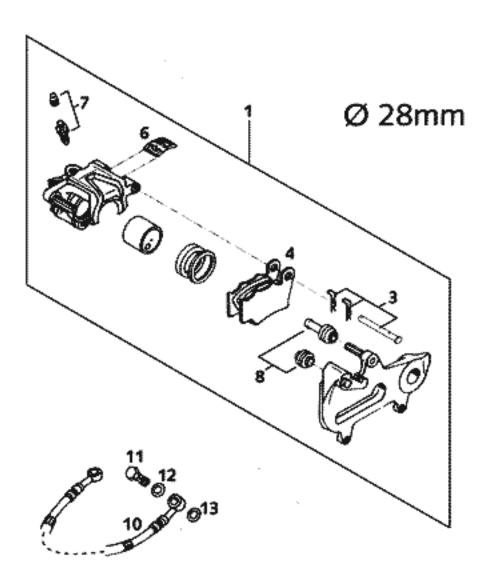


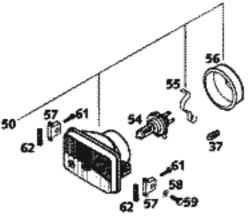
FIG	TEILNR/PARTNR	8EZEICHNUNG	DESCRIPTION	QTY
*	503.13.080.144	BREMSZANGE HINTEN KPL. 2001	BRAKE CALIPER REAR CPL. 2001	1
3	503.13.082.000	BOLZENSATZ FÜR BREMSZANGE	BOLT SET F. BRAKE CALIPER	1
4	546.13.309.200	GARN, BREMSKLÖTZE FERODO (D450	BRAKE PAD SET FERODO ID450	X
4	546.13.309.300	GARN. BREMSKLÖTZE SINTER	BRAKE PAD SET SINTER	X
4	546.13.309.400	GARN. BREMSKLÖTZE FERRIT222	BRAKE PAD SET FERRIT222	X
4*	503.13.090.000	GARN.BREMSKLÖTZE TOSHIBA H38	BRAKE PAD SET TOSHIBA H38	1
6	546.13.311.200	HALTEFEDER SET	RETAINING SPRING SET	1
7*	503.13.020.000	ENTLÜFTUNGSSCHRAUBE M10X1 2001	BLEEDER SCREW M10X1 2001	1
8	546.13.218.000	MANSCHETTENSATZ	CUP SET SHORT	1
10	503.13.070.000	8REMSSCHL.H1. 590MM 125-380'98	BRAKE HOSE RE.590MM 125-380'98	1
11	502.13.025.000	HOHLSCHRAUSE M10X1X19	HOLLOW SCREW M10X1X19	1
12	420.13.226.000	CU-DICHTRING DIN7603-10X16X1	CU-SEAL RING DIN7603-10X16X1	1
13	420.13.026.000	CU-DICHTRING DIN7603-10X16X1,5	CU-SEAL RING DIN7603-10X16X1,5	1





HEAD LIGHT, REAR LIGHT, FLASHER 400/520 2001





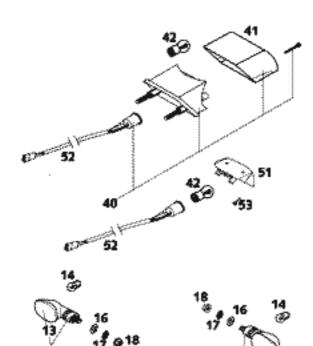


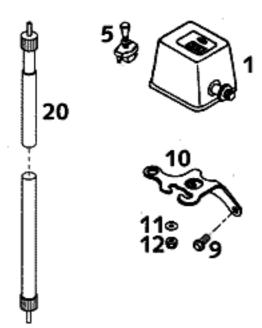
FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
11	584.14.025.000/30	BLINKER KPL. VO.LI./HI.RE. '99 SCHWARZ	FLASHER CPL.FRONT L/S REAR R/S BLACK	2
12	584.14.026.000/30	BLINKER KPL. VO.RE./HILLI. 199 SCHWARZ	FLASHER CPL.FRONT R/S REAR L/S BLACK	2
13	584.14.028.000	LEUCHTHAUBE LINKS & RECHTS '98	FLASHER LENS L/S & R/S '98	4
14	441.11.015.100	LAMPE 12V 10W (8A15S)	BULB 12V 10W (BA155)	4
16	0125 100003	UNTERLEGSCHEIBE DINO125-A10,5	WASHER DIN0125-A10,5	4
17	0797 100003	ZAHNSCHEIBE DIN6797-H0,5 ZI	LOCK WASHER DIN6797-J10,5 ZI	4
18	584.14.030.000	SK-BUNDMUTTER M10X1,25 SW=13	HH COLLAR NUT M10X1,25 WS≈13	4
37	490.11.435.000	LAMPE 12V SW (W2,1X9,5D)	BULB 12V 5W (W2,1X9,5D)	1
40	503.14.040.100	RÜCKLICHT KPL. 125-380 EGS '98	REAR LIGHT CPL 125-380 EGS '98	1
41	503.14.041.100	LEUCHTHAUBE 125-380 EG\$ '98	REAR LIGHT LENS 125-380 EGS'98	1
42	584.14.042.000	LAMPE 12V 21/5W (BAY15S)VERST.	BULB 12V 21/5W (BA15S)REINFOR.	1
50*	-590.14.002.000	SCHEINWERF.186(RE) "1003202" 01 RECHTSVERKEHR "1003202-02"	HEAD LIGHT ECIE 186(RI)PLAS.01 RIGHT TRAFFIC _1003202-02"	1
50*	590.14.002.100	SCHEINWERF.186(LI)"1003203" 01 LINKSVERKEHR "1003203-L"	HEAD LIGHT ECIE 186(LE)PLAS.01 LEFT TRAFFIC "1003203-L"	1
51	503.14.041.000	LEUCHTHAU8E 125-380 EXC '98	REAR LIGHT LENS 125-380 EXC'98	1
52	503.11.076.000	KABELSTR.HINTERTEIL 125-380'98	WIRING HARNESS REAR 125-380'98	1
53	0017 060203	SONDERSCHRAUBE T60 6X20	SPECIAL SCREW T60 6X20	2
54	571.11.038.000	LAMPE H4 12V 60/55W (P43T)	BULB H4 12V 60/55W (P43T)	1
55*	490.11.436.100	LAMPENHALTESPANGE	BULB HOLDER	1
56	502.11.537.000	GUMMIKAPPE .	RUBBER CAP	. 1
57*	584.14.010.100	SCHEINWERFERHALTERUNG 2001	HEAD LIGHT SUPPORT 2001	2
58	0125 060003	UNTERLEGSCHEIBE DIN0125-A 6,4	WASHER DINO125-A 6,4	2
59	0933 060203	SK.SCHRAUBE DIN0933-M 6X20	HH SCREW DINO933-M 6X20	2
61	0016 040183	KUNSTSTOFFSCHR. KB40X18 WN1412	PLASTIC SCREW KB40X18 WH1412	4
62	502.11.410.050	SCHEINWERFERHALTERUNG '93	HEADLIGHT BRACKET '93	2







FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QΤ
1	580.11.180,000	MEILENZÄHLER	ODOMETER	•
5	550.11.599.000	ZUGSCHALTER LOSE	PULL SWITCH LOOSE	1
9	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WS=8	
10	546.11.120.200	TACHOHALTERUNG VDO/ODO '95	SPEEDOMETER BRACKET VDO/ODO'95	5 '
11	0125 040003	UNTERLEGSCHEIBE DIN0125-A 4,0	WASHER DIN0125-A 4,0	7
12	0985 040003	SS.MUTTER DIN0985-M 4	SELF LOCKING NUT DIN0985-M 4	7
20	584.14.055.200	TACHOWELLE M12/M12 960MM '99	SPEEDOM.CABLE M12/M12 960MM'99	1
25	503.14.050.000	TACHOANTRIEB 748220 (3.0) 2000	SPEEDOMETER DRIVE 748220 (3.0)	•
27	503.14.053.000	MITNEHMER F. TACHOANTRIEB 2000	DRIV.DOG F.SPEEDOM.DRIVE 2000	









TACHOANLAGE SIGMA SPORT

400/520



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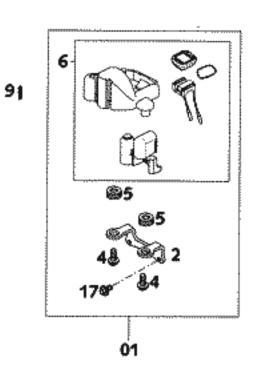
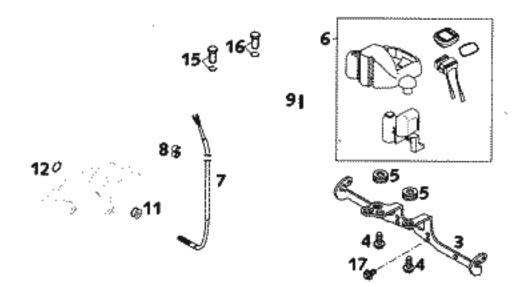


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
01	503.14.065.244	TACHOGEHÄUSE KPL. EXC GED. 199	SPEEDOMETER CASE CPL. EXC. '99	1
2	503.14.060.000	TACHOHALTERUNG EXC SCHWARZ '99	SPEEDOMET.BRACKET EXC. BLACK'99	1
3	503.14.061.100	TACHOHALTERUNG EGS '99	SPEEDOMET.BRACKET EGS '99	1
4	0016 050121	KUNSTSTOFFSCHR, KA50X12 PT1411 SCHWARZ	PLASTIC SCREW KA50X12 PT1411 BLACK	2
5	310.08.060.000	KABELTÜLLE D=BMM OFFEN	RUBBER SLEEVE D=8MM OPEN	2
6	503.14.069.044	TACHO SIGMA SPORT 500 KPL, '99	SPEEDOM.SIGMASPORT 500 CPL. '99	1
7	583.14.069.151	GEBERKABEL FÜR SIGMA 500 '98	CABLE FOR SIGMA 500 '98	1
8	550.11.022.100	ABSTANDHALTER D=6/8MM,SCHW.	CLAMP 6/8MM BLACK	3
9	491.11.425.000	EAMPE 12V 1,2W W2X4,6D	BULB 12V 1,2W (W2X4,6D)	2
11	503.14.069.050	GEBERMAGNET DIGITALTACHO 2000	MAGNET FOR DIGITALSPEEDOM. 2000	. 1
12	0471 009104	SICHERUNGSR.DIN0471-9X1 INOX	CIRCLIP DIN0471- 9X1 INOX	1
15	580.11.021.300	FERNLICHTKONTROLLEU. BLAU '98	H.BEAM INDICATOR LIGHT BLUE'98	1
16	580.11.024.300	BLINKERKONTROLLEUCHTE GRÛN '98	FLASHER INDICAT.LIGHT GREEN'98	1
17	0014 060103	SK.BUNDSCHRAUBE M 6X10 SW#8	HH COLLAR SCREW M 6X10 WS=8	2







SPEEDOMETER FACOMSA



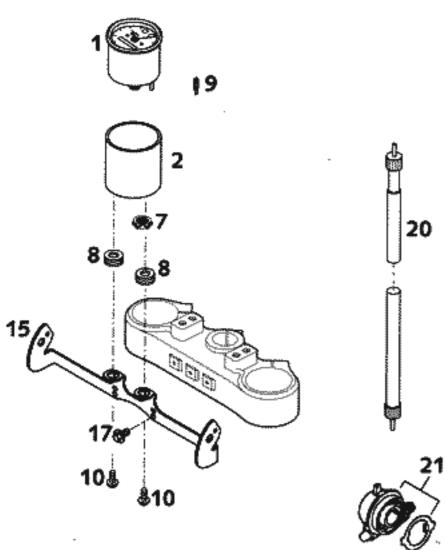


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION C	ÌΤΥ
1	503.14.057.000	TACHOMETER FACOMSA 180 KMH '99	SPEEDOMETER FACOMSA 180 KMH'99	1
2	503.14.065.300	TACHOBOX 125-380 FACOMSA 2000	SPEEDOMETER BOX FACOMSA 2000	1
7	503.14.057.050	MUTTER FOR TACHOMET. M12 SW≈17	NUT FOR SPEEDOM. M12 SW=17	1
8	310.06.060.000	KABELTÜLLE D=8MM OFFEN	RUBBER SLEEVE D=8MM OPEN	2
9	491,11,425,000	LAMPE 12V 1,2W W2X4,6D	BULB 12V 1,2W (W2X4,6D)	3
10	0016 050121	KUNSTSTOFFSCHR. KA50X12 PT1411 SCHWARZ	PLASTIC SCREW KA50X12 PT1411 BLACK	2
15	503.14.061.000	TACHOHALTERUNG 125-380 EGS '99	SPEEDOM.BRACKET 125-380 EGS'99	1
17	0014 060103	SK.8UNDSCHRAUBE M 6X10 SW=8	HH COLLAR SCREW M 6X10 WS=8	2
20	584.14.055.200	TACHOWELLE M12/M12 960MM '99	SPEEDOM.CABLE M12/M12 960MM'99	1
21	503.14,050.000	TACHOANTRIES 748220 (3.0) 2000	SPEEDOMETER DRIVE 748220 (3.0)	1
23	503.14.053.000	MITNEHMER F. TACHOANTRIEB 2000	DRIV.DOG F.SPEEDOM.DRIVE 2000	1





WIRING HARNESS MXC,EXC USA 400/520



QTY

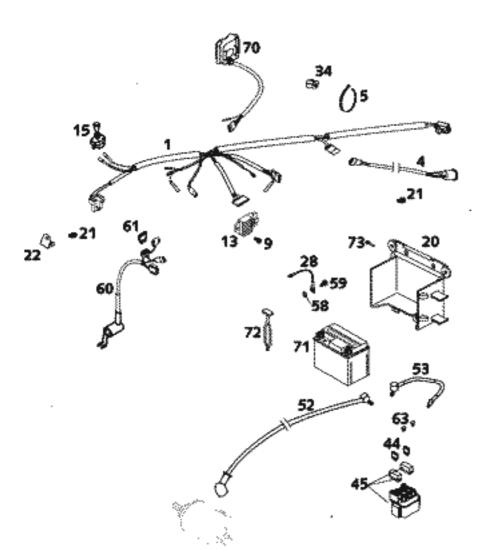
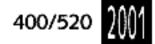


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION QT
1*	590.11.075.300	HAUPTKABELSTR, VORNE USA 2001 400/520 MXC,EXC USA	WIRING HARNESS FRONT USA 2001 400/520 MXC,EXC USA
4	503.11.076.000	KABELSTR.HINTERTEIL 125-380'98	WIRING HARNESS REAR 125-380'98
5	440.11.076.200	KABELBAND 200MM	CABLE TIE 200MM
5	440.11.076.305	KABELBAND 290MM	CABLE TIE 290MM
9	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW≈8	HH COLLAR SCREW M 6X1Z WS×8
13	503.11.034.000	SPANNUNGSREGLER 12V 125-380'98	VOLTAGE REGULA. 12V 125-200'98
15	550.11.599.000	ZUGSCHALTER LOSE	PULL SWITCH LOOSE
20	590.11.055.000	BATTERIEFACH KUNSTSTOFF SCHW.	BATTERY CARRIER PLASTIC BLACK
21	570.13.072.000	KABELHALTER 12MM 0210	WIRING HOLDER 12MM 0210
21	570.13.072.100	KABELHALTER 16MM	WIRING HOLDER 16MM
22	546.11.090.000	HALTEBLECH FÜR BATTERIE '97	RETAINING PLATE FOR BATTERY 97
28	584.11.097.100	MASSEKABEL D=6MM L=140MM '97	GROUND CABLE D=6MM L=140MM '97
34	581.11.076.000	KABELHALTER KHS NR. 150-47610	CABLE SUPPORT KHS NR.150-47610
44	580.11.109.110	STECKSICHERUNG 10 A 2000	FUSE 10 A 2000
45	582.11.058.000	STARTRELAIS DUKE '99	STARTER RELAY DUKE '99
52	584.11.059.100	STARTERKABÉL 700MM '97	STARTERCABLE 700 MM '97
53	587.11.086.000	KABELSTRANG BATTERIE DUKE '99	WIRING HARNESS BATTERY DUKE'99
58	584.11.098.100	KONTAKTSCHEIBE M6 VSV-K6	CONTACT WASHER M6 VSV-K6
59	0014 060103	SK.BUNDSCHRAUBE M 6X10 SW∞8	HH COLLAR SCREW M 6X10 WS=8
60"	590.11.079.000	ŁÚFTERKABELSTRANG 2001	FAN WIRING HARNESS
61*	580.11.109.005	STECKSICHERUNG 5 A	FUSE 5 A
63	0902 060083	ISK.LI.SCHRAUBE ISO 7380 6X8	AH OVAL SCREW DIN0902-M 6X8
70	590.11.074.000	START NOT-AUS TASTER KPL. 2000	START-STOP TIP SWITCH CPL 2000
71	585.11.053.000	BATTERIE 12V 4AH RALLYE '99	BATTERY 12V 4AH RALLYE '99
72	503.03.018.000	GUMMI FÜR MITTELSTÄNDER 199	RUBBER FOR CENTER STAND '99
73	0017 060203	SONDERSCHRAUBE T60 6X20	SPECIAL SCREW T60 6X20



WIRING HARNESS EXC



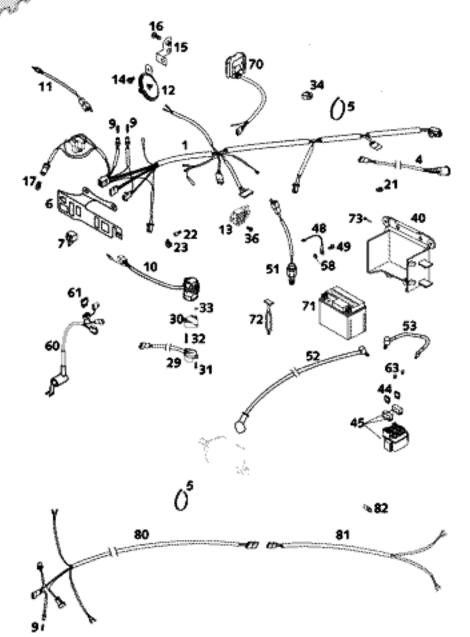


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION C	ΣΤΥ
1*	590.11.075.400	HAUPTKABELSTRANG EXC EU/AUS 01	WIRING HARN. FRONT EXC EU 2001	1
4	503.11.076.000	KABELSTR.HINTERTEIL 125-380'98	WIRING HARNESS REAR 125-380'98	1
5	440.11.076.200	KABELBAND 200MM	CABLE TIE 200MM	X
5	440.11.076.305	KABELBAND 290MM	CABLE TIE 290MM	X
6*	590.11.083.000	STECKERBOARD SCHWARZ 2001	SUPPORT BRACKET BLACK 2001	1
7	446.11.207.200	BLINKGEBER SUMITOMO ADV.'97	FLASHER UNIT SUMITOMO ADV:'97	1
9	491.11.425.000	LAMPE 12V 1,2W W2X4,6D	BULB 12V 1,2W (W2X4,6D)	3
10	503.11.070.000	LICHTSCHALTER CEV 2/4TAKT '98 400/520 EXC EU, SYMBOLE WEISS	H.LIGHT SWITCH CEV 2/4TAKT '98 400/520 EXC EU,SYMBOLE WEISS	1
10	503.11.070.100	LICHTSCHALTER CEV EGS AUS. '98 400/520 EXC AUS, SYMBOLE GELB	H.LIGHT SWITCH CEV EGS AUS. '98 400/520 EXC AUS, SYMBOLE GELB	1
11	503.11.050.000	BREMSLICHTSCHALTER VORNE 2000	BRAKE LIGHT SWITCH FRONT 2000	1
12	545.11.060.100	GLEICHSTROMHORN 12V NIKKO	DC HORN 12V NIKKO	1
13	503.11.034.000	SPANNUNGSREGLER 12V 125-380'98	VOLTAGE REGULA. 12V 125-200'98	1
14	0014 060103	SK.BUNDSCHRAUBE M 6X10 SW=8	HH COLLAR SCREW M 6X10 WS=8	1
15*	590.11.061.000	HUPENHALTER FÜR NIKKOHORN 2001	BRACKET FOR NIKKO HORN 2001	1
16	0014 060153	SK.BUNDSCHRAUBE M 6X15 SW=8	HH COLLAR SCREW M 6X15 WS=8	- 1
17	490.11.435.000	LAMPE 12V 5W (W2,1X9,5D)	BULB 12V 5W (W2,1X9,5D)	1
21	570.13.072.000	KABELHALTER 12MM 0210	WIRING HOLDER 12MM 0210	X
21	570.13.072.100	KABELHALTER 16MM	WIRING HOLDER 16MM	×
22*	0912 050083	ISK.SCHRAUBE DIN0912-M 5X 8	AH SCREW DIN0912-M 5X 8	1
23*	570.13.070.100	SCHELLE 5/16" SCHWARZ PVC	PVC-CLAMP 5/16" BLACK	1
29	503.11.029.000	BLINKERSCHALTER CEV '98	FLASHER SWITCH CEV '98	1
30	130.11,070,060	ADAPTER FÜR BLINKERSCHALTER'98	ADAPTER FOR FLASHER SWITCH '98	1
31	0985 040163	LINSENSCHRAUBE DIN7985-M 4X16	FLAT HEAD SCREW DIN7985-M 4X16	2
32	0084 040223	ZYLSCHRAUBE DIN0084-M 4X22 A	CYL.HEAD SCREW DINOO84-M 4X22A	2
33	0934 040003	SK.MUTTER DIN0934-M 4	HEXAGON NUT DIN0934-M 4	2
34	581.11.076.000	KABELHALTER KHS NR. 150-47610	CABLE SUPPORT KHS NR. 150-47610	2
36	0015 060123	SK.BUNDSCHRAUBE M 6X12 SW=8	HH COLLAR SCREW M 6X12 WS=8	1
40	590.11,055.000	BATTERIEFACH KUNSTSTOFF SCHW.	BATTERY CARRIER PLASTIC BLACK	1
44	580.11.109.110	STECKSICHERUNG 10 A 2000	FUSE 10 A 2000	2
45	582.11.058.000	STARTRELAIS DUKE '99	STARTER RELAY DUKE '99	1
48	584.11.097.100	MASSEKABEL D=6MM L=140MM '97	GROUND CABLE D=6MM L=140MM *97	1
49	0014 060103	SK.BUNDSCHRAUBE M 6X10 SW=8	HH COLLAR SCREW M 6X10 WS=8	1
51	503.11.051.100	BREMSLICHTSCHALTER HINTEN '98	BRAKE LIGHT SWITCH REAR '98	1
52	584.11.059.100	STARTERKABEL 700MM '97	STARTERCABLE 700 MM '97	1





WIRING HARNESS EXC



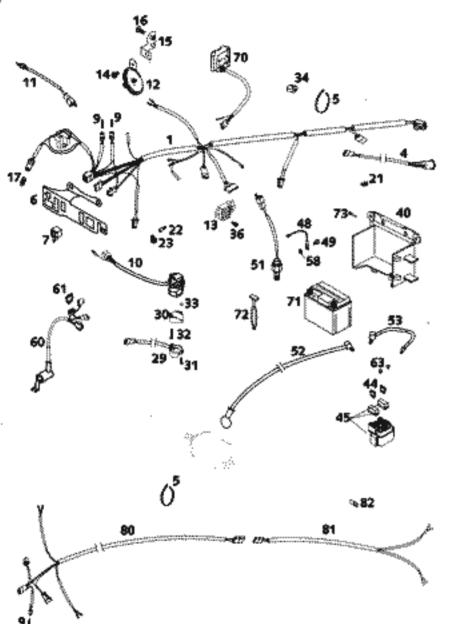
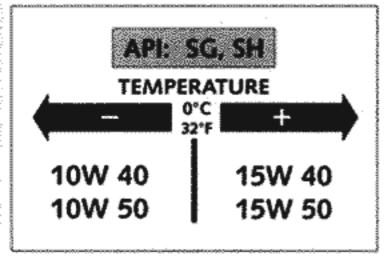


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
53	587.11,086.000	KABELSTRANG BATTERIE DUKE 199	WIRING HARNESS BATTERY DUKE'99	1
58	584.11.098.100	KONTAKTSCHEIBE MG VSV-KG	CONTACT WASHER MG VSV-KG	1
63	0902 060083	ISK.EI.SCHRAUBE ISO 7380 608	AH OVAL SCREW DIN0902-M 6X8	2
60*	590.11.079.000	LÜFTERKABELSTRANG 2001	FAN WIRING HARNESS	X
61*	580.11.109.005	STECKS/CHERUNG 5 A	FUSE 5 A	×
70*	590.11.074.200	SCHAL, ESTARTKN. U. NOT-AU.EU 01 400/520 EXC RACING EU, AUS.	START-STOP TIP SWITCH CPL.2001 400/520 EXC RACING EU, AUS.	ŧ
71	585.11.053.000	BATTERIE 12V 4AH RALLYE 199	BATTERY 12V 4AH RALLYE '99	ŧ
72	503.03.018.000	GUMMI FÜR MITTELSTÄNDER 199	RUBBER FOR CENTER STAND '99	2
73	0017 060203	SONDERSCHRAUBE 760 6X20	SPECIAL SCREW T60 6X20	3
80*	590.11.080.000	BLINKERKABELSTRANG VORNE 2001	FLASH.WIRINGHARNESS FRONT 2001	1
81*	590.11.081.000	BLINKERKABELSTRANG HINTEN 2001	FLASH.WIRINGHARNESS REAR 2001	5
82	500.31.003.000	HALTEPLÄTTCHEN	RETAINING PLATE	2



TIGHTENING TORQUES			
Hexagon collar screw engine case, clutch cover, ignition cover	M6	8 Nm	(6 ft.lb)
Oil drain plug	M12x1,5	20 Nm	(15 ft.lb)
Allan head plug oil screen short	M16x1,5	10 Nm	(7 ft.lb)
Hexagon plug oil screen long	M20x1,5	15 Nm	(11 ft.lb)
Piug pressure valve	M12x1,5	20 Nm	(15 ft.lb)
Jet screw and hollow screw oil line	MB	10 Nm	(7 ft.lb)
Screws oil pump cover	M5	Loctite 243 + 6 Nm	(5 ft.lb)
Hex.collar screw cylinderhead top section, water pump cover	M6	8 Nm	(6 ft.lb)
Hexagon collar screw exhaust flange	M6	Loctite 243 + 8 Nm	(6 ft.lb)
Cylinder head screw	M10	40/50 Nm	(30/35 ft.lb)
Allan head screw camshaft gear -	M8	Loctite 243 + 28 Nm	(21 ft.lb)
Stop screw autodecopression	M5	Loctite 243 + 6 Nm	(5 ft.lb)
Allan head screw cap rocker arm	M5	5 Nm	(4 ft.lb)
Counter nuts valve adjustment screw	M6x0,75	13 Nm	(10 ft.lb)
Allan head screw primary gear, free wheel	M6	Loctite 243 + 18 Nm	(13 ft.lb)
Hexagon nut primary gear	M20x1,5	Loctite 243 + 150 Nm	(132 ft.lb
Allan head screw balancer shaft gear	M6	Loctite 243 + 8 Nm	(6 ft.lb
Hexagon collar screw clutch spring	M6	8 Nm	(6 ft.lb
Allan head screw shift roller locking piece	M6	Loctite 243 + 8 Nm	(6 ft.lb
Hexagon collar screw locking lever	M5	Loctite 243 + 6 Nm	(6 ft.lb
Hexagon collar screw securing guide, chain guide, chain tensioner	M6	Loctite 243 + 8 Nm	(6 ft.fb
Hexagon colar screw chain adjuster	M6	8 Nm	(6 ft.lb
Hexagon collar screw stator MXC/EXC	M6	Loctite 243 + 8 Nm	(6 ft.lb
Hexagon collar screw stator SX	M5	Loctite 243 + 6 Nm	(5 ft.lb
Hexagon collar screw pulser coil	M5	Loctite 243 + 6 Nm	(5 ft.lb
Hexagon collar nut flywheel	M12x1	60 Nm	(44 ft.lb
Hexagon collar screw bump part kickstarter	M6	Loctite 243 + 8 Nm	(6 ft_lb
Hexagon collar screw spring hanger kickstarter	M6	Loctite 243 + 8 Nm	(6 ft.lb
Hexagon collar screw cover E-starter, only SX	M6	Loctite 243 + 8 Nm	(6 ft.lb
Hexagon collar screw hanger vent hose	M6	Loctite 243 + 8 Nm	(6 ft.lb
Alian head screw kickstarter	M8	Loctite 243 + 25 Nm	(19 ft.lb
Hexagon collar screw shift lever	M6	Loctité 243 + 8 Nm	(6 ft.lb
Hexagon screw engine sprocket	M10	Loctite 243 + 60 Nm	(44 ft.lb



Engine oil

Use only oil brands, which meet quality requirements (Shell Advance Ultra 4) of API-classes SG or SH (informations on bottles) or higher.

I CAUTION !

POOR OIL QUALITY OR MINOR QUANTITY EFFECT EARLY ENGINE-WEAR.

TECHNICAL DATA - ENGINE 400/520 SX, MXC, EXC RACING 2001

Туре	400 SX	400 MXC	400 EXC	520 SX	520 MXC	520 EXC	
Design	-	Liquid-cooled single cylinder 4-stroke engine with balancer shaft					
Displacement		398 ccm			510 ccm		
Bore/Stroke		89 / 64 mm			95 / 72 mm	V VALIDADO	
Ratio			11	: 1		***************************************	
Fuel		unlead	ed premium gaso	line with at least	RON 95		
Valve Timing	4 valves				t drive through sin	gle chain	
Camshaft		0121	17-7-4-4-4-4		5521		
Valve diameter			Intake: 35 mm	Exhaust: 30 mm			
Valve clearence cold		11	ntake: 0;10 mm	Exhaust: 0,15 m	m		
Crank shaft bearing			2 cylinder r	oller bearing	,		
Connecting rod bearing				bearing			
Top end bearing .				bushing			
Piston	al	luminium alloy ca			uminium alloy forg	red	
Piston rings	7.70.000.00		compression ring	1		,	
Engine lubrication			circulation lubrica				
Engine oil		fullsynthetic oil (Shell Advance Ultra 4)					
Quantity of engine oil	1,25 liters						
Primary ratio	straight geared spur wheels 33:76 Z						
Clutch		VIII.		tch in oil bath			
Transmission claw shifted	6-speed	6-speed	6-speed	4-speed	6-speed	6-speed	
Gear ratio		***************************************					
1st Gear	16:32	16:32	14:34	16:32	16:32	14:34	
2 nd Gear	18:30	18:30	17:31	18:30	18:30	17:31	
3 rd Gear	20:28	20:28	19:28	20:28	20:28	19:28	
4 th Gear	22:26	22:26	22:26	22:26	22:26	22:26	
5 th Gear	24:24	24:24	24:23	-	24:24	24:23	
6 th Gear	21:18	21:18	26:21	_	21:18	26:21	
Ignition system	co	ntactless DC-CDI	ignition with digi	tal advanced syste	em by KOKUSAN		
Generator	12V 40W	· · · · · · · · · · · · · · · · · · ·		12V 110W			
Spark plug			NGK (CR8 EK			
Spark plug gap				mm			
Cooling system	liquid coo	led, permanent ro			echanic driven wa	ter pump	
Cooling liquid			antifreeze, 60%			Parrip	
Starting equipment	kickstarter		tric starter	kickstarter	kick - elect	tric ctartor	

BASIC CARBURETOR SETTING					
	400 SX RACING 400 MXC/EXC RACING	400 EXC RACING (12kW) 520 EXC RACING (12,5kW)	520 MXC/EXC RACING	520 SX RACING	
Туре	MX-FCR39	MX-FCR39	MX-FCR39	MX-FCR39	
Carbsetting number	031299	130799	100699	250899	
Main jet	175	175	175	175	
Jet needle	OBDTM	OBDVR (OBDTM)	OBDTM	OBDTM	
Idling jet	48	48	48	48	
Main air jet	200	200	200	200	
Idling air jet	100	100	100	100	
Needle clip position	4th from top	3rd from top	2nd from top	3rd from top	
Starting jet	85	85	85	85	
Mixture control screw open	1	1,25	2,5	1	
Throttle valve	15	15	15	15	
Performance restrictor		slide stop 24,5 mm	_	-	
Stop pump membrane	055	055	055	055	

TECHNICAL DATA - CHASSIS 400/520 SX, MXC, EXC RACING 2001

	400 SX RACING	520 SX RACING	400/520 EXC RACING	400/520 EXC USA, MXC	
Frame	341 1,041 1,000 1	Central tube chro	m-moly-steel frame	illianose	
Fork	White Power – Up Side Down 43 MA				
Wheel travel front/rear		295/3	320 mm		
Rear suspension	WP P rog	ressive Damping System s	hock absorber, aluminium s	swingarm	
Front brake	Disk brake wit	h carbon-steel brake disc	Ø 260 mm (10.2 in), brake	caliper floated	
Rear brake	Disk brake wi	th carbon-steel brake disc	Ø 220 mm (8.7 in), brake	caliper floated	
Brake disc ,		Wear limit max.	0,4 mm (0,016 in)		
Front tires	80/100	0 - 21"	90/90 - 21"	80/100 - 21"	
Air pressure offroad	1,0 bar	(14 psi)	1,0 bar (14 psi)	1,0 bar (14 psi)	
Air pressure road driver only		_	1,5 bar (21 psi)	1,5 bar (21 psi)	
Rear tires	110/90	0 - 19"	140/80 - 18"	110/100 - 18"	
Air pressure offroad	1,0 bar	(14 psi)	1,0 bar (14 psi)	1,0 bar (14 psi)	
Air pressure road driver only		-	2,0 bar (28 psi)	2,0 bar (28 psi)	
Fuel tank capacity	7,5 Liter (2	US Gallons)	EXC 8,5 Liter (2,1 US Gallons	s) MXC14 Liter (3,5 Gallons)	
Final drive ratio	14:50t	14:48t	400-15:45t / 520-15:40t	400-14:50t / 520-14:48t	
Chain		O-ring 5	5/8 x 1/4 *		
Available final sprockets		38t, 40t, 42t, 4	45t, 48t, 50t, 52t		
Steering head angle		6.	3,5°		
Wheel base		1481 ± 10 mr	n (58,3 ± 0,4 in)		
Seat hight, unloaded		925 mn	n (36,5 in)		
Ground clearance, unloaded		380 mn	n (15,1 in)	7	
Dead-weight *	107 kg	(236 lbs)	112 kg ((247 lbs)	

^{*} Dead-weight without fuel

STANDARD ADJUSTMENT-FORK				
-	WP 0518V705	WP 0518V706		
Compression adjuster	14	14 -		
Rebound adjuster	12	12		
Spring	4,2 N/mm	4,2 N/mm		
Spring preload	6 mm (0.23in)	6 mm (0.23in)		
Air chamber length	130 mm (5.1in)	150 mm (5.9in)		
Fork oil	SAE 5	SAE 5		

STANDARD ADJUSTMENT - SHOCK ABSORBER				
	WP 1218V732	WP 1218V733		
Compression adjuster	5	5 .		
Rebound adjuster	25	25		
Spring	PDS6-250	PDS2-250		
Spring preload	6 mm (0.24 in)	6 mm (0.24 in)		

TIGHTENING TORQUES - CHASSIS .				
Collar nut front wheel spindle	M 16x1,5	40 Nm (30ft.lb)		
Brake caliper front	M 8	Loctite 243 + 25 Nm (19ft.lb)		
Brake disk front	M 6	Loctite 243 + 15 Nm (11ft.lb)		
Brake disk rear	M 6	Loctite 243 + 15 Nm (11ft.lb)		
Clamping screws upper fork bridge	M 8	20 Nm (15ft.lb)		
Clamping screws lower fork bridge	M 8	15 Nm (11ft.lb)		
Clamping screws fork stubs	M 8	10 Nm (7ft.lb)		
Collar nut rear wheel spindle	M 20x1,5	80 Nm (59ft.lb)		
Hexagon nut swing arm bolt	M 14x1,5	100 Nm (74ft.lb)		
Hexagon collar screw handlebar clamp	M 8	20 Nm (15ft.lb)		
Allan head screw handlebar support	M 10	Loctite 243 + 40 Nm (30ft.lb)		
Shock absorber top	M 12	60 Nm (44ft.lb)		
Shock absorber bottom	M 12	60 Nm (44ft.lb)		
Sprocket screws	M 8	Loctite 243 + 35 Nm (25ft.lb)		
Ball joint for push rod	M 6	Loctite 243 + 10 Nm (7ft.lb)		
Engine mounting bolt	M 10	45 Nm (33ft.lb)		
Engine brace	M 8	33 Nm (24ft.lb)		
Screw adjusting ring spring preload shock abs.	M6	8 Nm (6ft.lb)		
Other screws on chassis	M 6	10 Nm (7ft.lb)		
	M 8	25 Nm (19ft.lb)		
	M 10	45 Nm (33ft.lb)		
Other collar nuts on chassis	M 6	15 Nm (11ft.lb)		
	M 8	30 Nm (22ft.lb)		
	M 10	50 Nm (37ft.lb)		





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	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION	QTY
	590.12.099.044	WARTUNGSKIT KLEIN 400/520	MAINTENANCE KIT SMALL 400/520	1
	590.32.002.044	MITNEHMER	INNER CLUTCH HUB	1
	590.32.011.000	BEŁAGLAMELLE 1,8MM	LINING DISK 1,8MM	7
	590.32.010.000	ZWISCHENLAMELLE 1MM	INTERMEDIATE DISK 1MM	8
	590.30.025.000	KUPPLUNGSDECKELDICHTUNG 0,5MM	CLUTCH COVER GASKET 0,5MM	1
	595.12.099.144	WARTUNGSKIT GROSS 400	MAINTENANCE KIT LARGE 400	1
	590.32.002.044	MITNEHMER	INNER CLUTCH HUB	1
	590.32.011.000	BELAGLAMELLE 1,8MM	LINING DISK 1,8MM	7
	590.32.010.000	ZWISCHENLAMELLE 1MM	INTERMEDIATE DISK 1MM	8
	590.36.013.000	STEUERKETTE 97 ROLLEN	TIMING CHAIN 97 ROLLS	1
	590.36.003.000	STEUERKETTENSPANNER KPL.	TIMING CHAIN TENSIONER CPL.	1
	503.30.082.000	ZYLINDERR.LAGER NJ206 ET2XC\$46	CYL.ROLLER BEAR NJ206 ET2XCS46	2
	0625.160040	RILLENKUGELLAGER 16004 C3	GROOVED BALL BEARING 16004 C3	2
	590.30.099.000	DICHTUNGSSATZ KPL.	GASKET SET CPL.	1
	590.12.099.144	WARTUNGSKIT GROSS 520	MAINTENANCE KIT LARGE 520	1
	590.32.002.044	MITNEHMER	INNER CLUTCH HUB	1
	590.32.011.000	BELAGLAMELLE 1,8MM	LINING DISK 1,8MM	7
	590.32.010.000	ZWISCHENLAMELLE 1MM	INTERMEDIATE DISK 1MM	8
	590.36.013.000	STEUERKETTE 97 ROLLEN	TIMING CHAIN 97 ROLLS	1
	590.36.003.000	STEUERKETTENSPANNER KPL.	TIMING CHAIN TENSIONER CPL.	1
	503.30.082.000	ZYLINDERR.LAGER NJ206 ET2XCS46	CYL.ROLLER BEAR NJ206 ET2XCS46	2
	0625.160040	RILLENKUGELLAGER 16004 C3	GROOVED BALL BEARING 16004 C3	2
	590.30.007.000	KOLBEN 95MM KPL.	PISTON 95MM CPL.	1
	590.30.015.044	PLEUELREPERATURSATZ 520	CON.ROD REP. SET 520	1
	590.30.099.000	DICHTUNGSSATZ KPL.	GASKET SET CPL.	1



Jes	PERIODIC MAINTENANCE SCHEDULE	400/5	20 SX/MXC/EXC
	A washed motorcycle can be checked more quickly which saves money!	1. service after 3 hours or 20 I fuel	after/every 15 hours or 100 l fuel
	Change engine oil, short and long oi Ifilters	•	•
LL	Clean oil screen and drain plug magnet	•	•
ENGINE	Check oil lines for damage or bends	•	•
2	Replace spark plug (after 30 hours)		
ш	Check and adjust valve clearance	•	•
	Check engine mounting bolts for tightness	•	•
ő	Check carburetor connection boot for cracks and leaks		•
ARBURETOR	Check idle speed setting	•	•
188	Check vent hoses for damage or bends	•	•
	Check cooling system for leaks, check quantity of anti freeze	•	•
	Check exhaust system for leaks and fitment		•
15	Check cables for damage, smooth operation and bends	•	•
PARTS	adjust and lubricate		
	Check fluid level of the clutch master cylinder	•	•
NO NO	Clean air filter and filter box		•
۵	Check electric wires for damage and bends		•
A B	Check head lamp setting	***************************************	•
	Check function of electric systems (low-, high beam, break light, indicator	•	•
	indicator lamps, speedometer illumination, horn, emergency OFF switch or button	000000000000000000000000000000000000000	
	Check brake fluid level, lining thickness, brake lining	•	•
AKS	Check brake lines for damage and leaks	•	•
BRE/	Check/adjust smooth operation and free travel of handbrake/foot brake lever	•	•
8	Check tightness of brake system screws	•	•
1	Check shock absorber and fork for leaks and function	•	•
	Clean dust bellows		•
SIS	Bleed fork legs		•
AS	Check swing arm bearings		•
E	Check/adjust steering head bearings	•	•
	Check tightness of chassis screws	•	•
	(triple clamps, fork leg axle passage)	-	
1	Check spoke tension and rim join		•
LS	Check tyres and air pressure	•	•

IMPORTANT RECOMMENDED MAINTENANCE WORK THAT CAN BE	CARRIED OUT BY EXTRA ORDER
-	at least
	once a year
Complete maintenance of fork	•
Complete maintenance of shock absorber	
Clean and grease steering head bearings and gasket elements	•
Clean and adjust carburetor	
Replace glass fibre yarn filling of the exhaust main silencer	•
Treat electric contacts and switches with contact spray	•
Treat battery connections with contact grease	•
Change hydraulic clutch fluid	•
Change brake fluid	•

Check chain, rear sprockets and chain guides for wear, fit and tension

Lubricate chain

Check clearance of wheel bearings

IF MOTORCYCLE IS USED FOR COMPETITION 15 HOURS SERVICE SHOULD BE CARRIED OUT AFTER EVERY RACE!

SERVICE INTERVALLS SHOULD NEVER BE EXCEED BY MOOR THAN 2 HOURS OR 15 LITERS OF

IMPORTANT CHECKS AND MAINTENANCE TO BE CARRIED OUT BY THE RIDER			
	Befor each start	After every cleaning	For cross- country use
Check oil level	•		
Check break fluid level	•	-	
Check break pads for wear	•		-
Check lights for function	•		anna anna
Check horn for function	•		
Lubricate and adjust cables and nipples		•	
Bleed fork legs regulary			•
Remove and clean dust bellows regulary			•
Clean and lubricate chain, check tension and adjust if necessary		•	•
Clean air filter and filter box			•
Check tyres for pressure and wear	•		
Check cooling fluid level	•		
Check fuel lines for leaks	•		
Empty and clean float chamber	-	•	
Check all control elements for smooth operation	•		
Check break performance	•	•	
Treat blank metal parts (with the exception of brake and exhaust system)		•	
with wax-based anti corrosion agent			
Treat ignition and steering locks and light switches with contact spray		•	-
Check tightness of screws, nuts and hose clamps regular			•

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SPECIAL TOOL



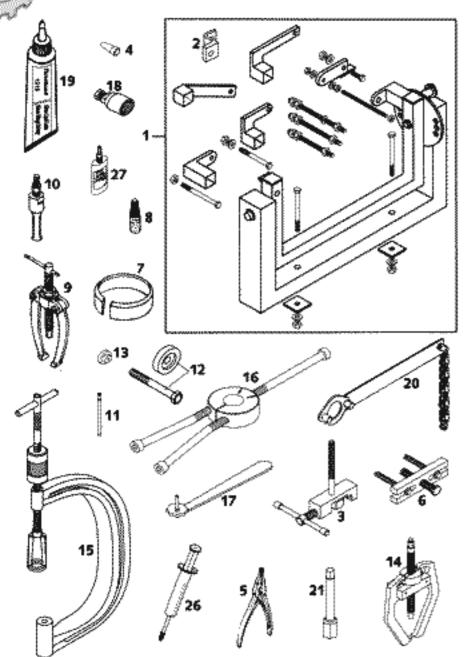


FIG	TEILNR/PARTNR	BEZEICHNUNG	DESCRIPTION Q	T
1	560.12.001.000	UNIVERSALMONTAGEBOCK '96	UNIVERSAL MOUNTING RACK '96	1
2	590.29.002.000	MOTORHALTER FÜR RACING 2000	ENGINE HOLDER FOR RACING 2000	1
3	590.29.020.000	NIETWERKZEUG STEUERKETTE KPL.	RIVETTING TOOL TIMING CHAIN	1
4	590.29.005.010	MONTAGEHÜLSE WELLENDICHTRING F.WASSSERPUMP.WELLENDICHTRING	MOUNTING SLEEVE SEAL RING FOR WATER PUMP-SEAL RING	1
5	510.12.011.000	SEEGERRINGZANGE VERKEHRT	SPECIAL CIRCLIP PLIER	1
6	590.29.021.000	ABZIEHER PRIM.RAD-KUPP.MITN.	EXTRACT.PRIM.GEAR-INNER CLUTCH	1
7	580.12.015.089	KOLBEN-MONTAGERING D=89MM	PISTON RING COMPRESSOR D=89MM	•
7	580.12.015.095	KOLBEN-MONTAGERING D=95MM	PISTON RING COMPRESSOR D=95MM	1
8	6 899 785	LOCTITE 243 BLAU 6CCM	LOCTITE 243 BLUE 6CCM	•
9	151.12.017.000	LAGERAUSZIEHER	BEARING EXTRACTOR	1
10	151.12.018.000	EINSATZ 12-16 MM	INTERN.BEAR.PULLER 12-16 MM	1
10	151.12.018.100	EINSATZ 18-23 MM	INTERN.BEAR.PULLER 18-23 MM	•
10	151.12.018.200	EINSATZ 5-7 MM	INTERN.BEAR.PULLER 5-7 MM	1
11	590.29.026.006	GRENZLEHROORN EVENTILFÜHRUNG	LIMIT PLUG GAUGE F. VALVE GUIDE	•
12	590.29.035.000	MONTAGERING FÜR MITNEHMER	MOUNTING RING FOR INNER CLUTCH	1
13	590.29.036.000	SCHUTZKAPPE FÜR ANTRIEBSWELLE	PROTECTION COVER F.MAIN SHAFT	1
14	590.29.033.000	ZWEIBACK ABZIEHER STEUERRITZEL	EXTRACTOR FOR TIMING GEAR	-
15	590.29.019.000	VENTILFEDERHEBER	VALVE SPRING LEVER	-
16	584.29.037.037	MONTAGEW F.LAGERINNENR. NJ206	MOUNTING TOOL INNER RING NI206	-
17	590.29.034.000	SCHLÜSSEL GEMISCHREG.SCHRAUBE	WRENCH F.MIXTURE CONTROL SCREW	1
18	580,12,009,000	SCHWUNGRADABZIEHER	FLYWHEEL EXTRACTOR	4
19	309098	SILIKONDICHTMASSE THREE-BOND	SILICON GASKET THREE-BOND	
20	510.12.012.000	HALTESCHLÜSSEL F. KETTENRITZEL	HOLDING SPANNER FOR SPROCKET	•
21	590.29.072.000	ZÜNDKERZENSCHLÜSSEL 13/16	SPARK PLUG WRENCH 13/16	1
26	503.29.050.000	ENTLÜFT.SPRITZE HYDR. KUPPLUNG	VENT INJEKTION HYDR. CLUTCH	•
27	584,29.059.000	LOCTITE 648 GRÛN 20ML	LOCTITE 648 GREEN 20ML	4





ACCESSORIES



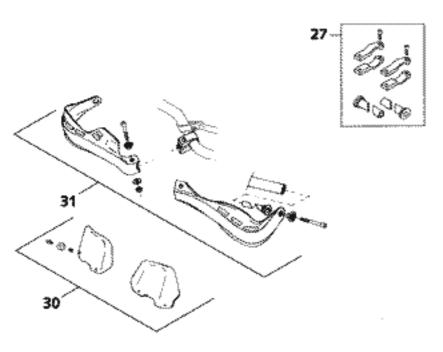


FIG	TEILNR/PARTNR	BEZEICHNUNG
10*	512.12.010.000	GEPÄCKTRÄG.SILBER 125 EXE 2000
12	0015 060203	SK.BUNDSCHRAUBE M 6X20 SW=8
14	503.08.052.000	BÜCHSE FÜR SPOILER 6X11X16X5
27	502.02.079.051	BEFESTIGUNGSKIT HANDSCHUTZ KPL
30	502.02.079.050/30	WINDSCHUTZ LI.& RE.KPL.SCHWARZ
31	502.02.079.044/30	HANDSCHUTZ LI&RE.KPL. SCHWARZ
60*	590.03.090.044	MOTORSCH. KPL. RAC 2001 CARBON
62	0014 060153	SK.BUNDSCHRAUBE M 6X15 SW=8

DESCRIPTION	QTY
BAGGAGE CAR. SILVER 125EXE 2000	1
HH COLLAR SCREW M 6X20 WS=8	2
BUSH FOR SPOILER 6X11X16X5	2
FASTENING KIT HAND GUARDS CPL.	1
SCREEN CPL.L+R/S BLACK	1
HAND GUARD CPLL+R/S BLACK	1
ENGIN.PROT.CPL.RAC.2001 CARBON	1
HH COLLAR SCREW M 6X15 WS=8	4

